



Your Aqua Phase Includes the Following Options:

- □ Disinfectant Application System
- □ Utility Wash Trays
- □ Front Safety Window
- □ Lighted Wash Chamber
- □ Pressure Sensor

- □ Air Blower
- □ Digital Temperature Display
- □ Wheel Rotation System
- □ Multi-size Wheel Rotator
- □ Other _____

READ ALL MATERIAL PRIOR TO OPERATION



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Notes:



CAUTION & NOTICES

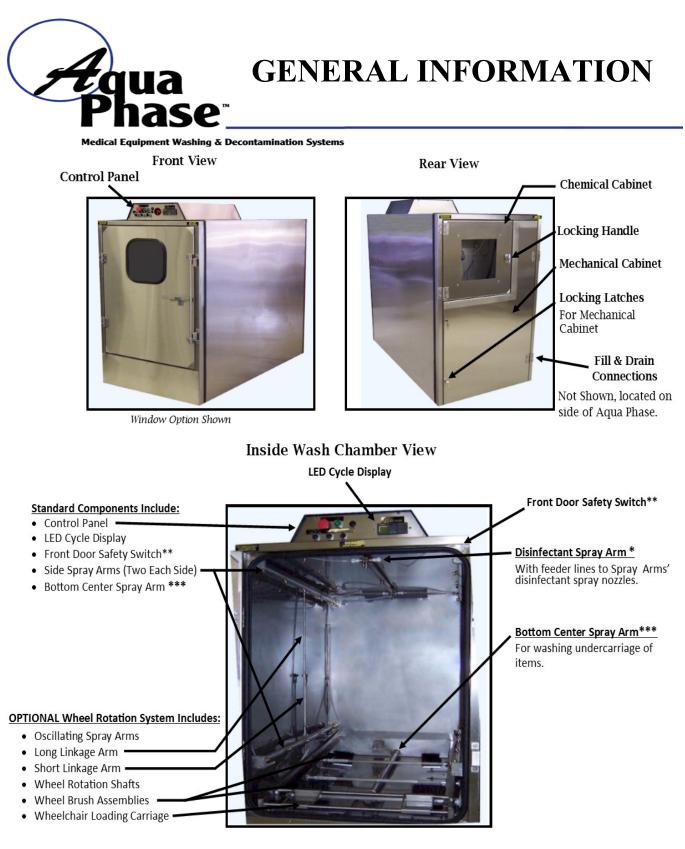
Medical Equipment Washing & Decontamination Systems

DO: Read this operations manual and follow all instructions. Call your dealer, sales representative, or the factory with any questions, DO: need for more information, or to order supplies for your Aqua Phase Washer. DO: Wear Personal Protective Clothing Operate the machine without all the filter screens in place. DO NOT: **DO NOT:** Climb into the Wash Chamber. Wash any item with unsealed electrical components unless IP 65 rated DO NOT: or higher. Perform any type of service operation unless the machine is unplugged. **DO NOT: DO NOT:** Use an extension cord between the wall outlet and the machine. **DO NOT:** Try to modify the machine in any manner without factory approval. **DO NOT:** Operate the machine in high foot traffic areas. **DO NOT:** Use garden hoses for the fill and drain hoses. Operate the machine unless you have been properly trained to do so. **DO NOT:**

Aqua Phase carries a complete line of supplies and parts and a variety of cleaning, rinse, and disinfectant solutions specifically formulated and chosen to work with your *Aqua Phase* machine.

Order your solutions, supplies, or parts by calling your dealer or *Aqua Phase* at 800-208-9274 or 715-463-5851.

Aqua Phase, A Division Mid-State Stainless Inc. • 330 W. Benson Ave. • PO Box 228 • Grantsburg, WI 54840 • USA 800-208-9274 • 715-463-5851 • FAX: 715-463-5853 • Email: aquaphase@medwashers.com • WEB: www.aqua-phase.com



OPTIONAL Disinfectant Application System Includes:

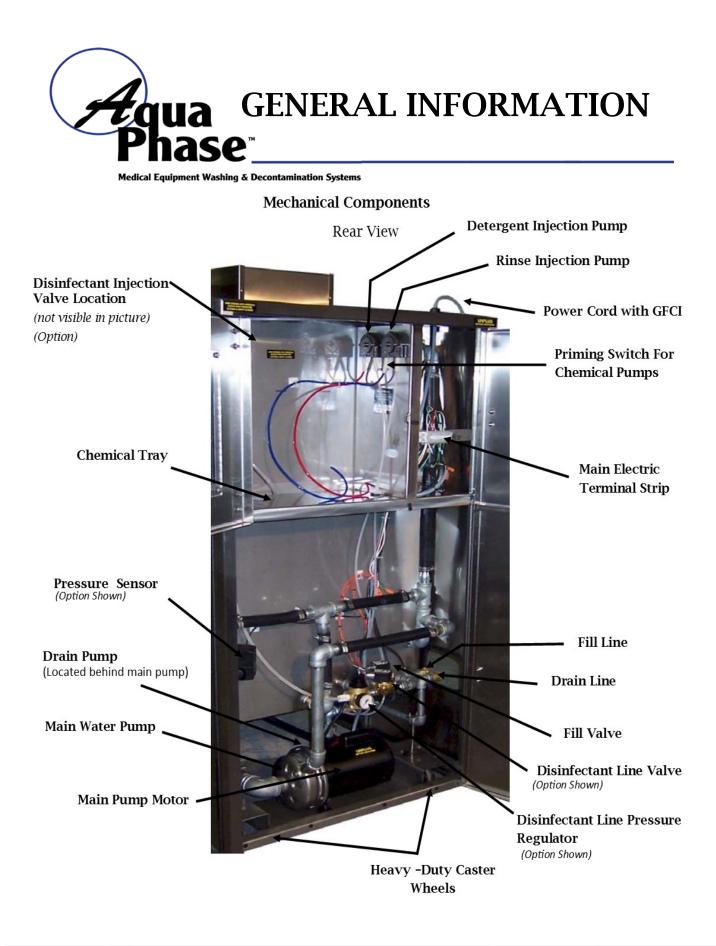
- Disinfectant Spray Header
- Feed Lines (4) to Spray Arm Disinfectant Nozzles*

GENERAL INFORMATION CONTROL PANEL SWITCHES & FUNCTIONS

Medical Equipment Washing & Decontamination Systems



Switch	Options/Function						
"STOP" Button	When pressed, will stop all Aqua Phase wash functions						
"START" Button	Must be pressed to start any Aqua Phase wash function						
WASH TIME Selector Switch	Allows you to select the length of wash:						
	 "3 MIN" = Three minute wash cycle "5 MIN" = Five minute wash cycle "7 MIN" = Seven minute wash cycle 						
"RUN/DRAIN" Selector Switch	"RUN" : Set to "RUN" to wash an item. "DRAIN" : Set to "DRAIN" to drain the water in the machine.						
	The water should be drained when you are done washing for the day or if you relocate the machine. In order for the "DRAIN" function to work, the Wash Mode switch must be set to "CLEAN & DISINFECT" or "CLEAN ONLY".						
*WASH MODE Selector Switch	"CLEAN & DISINFECT": When this mode is selected, Aqua Phase will perform a complete wash and rinse for the time specified on the WASH TIME Selector Switch. It will then automatically apply disinfectant solution						
*Wash Mode selection is part of the Disinfectant Application System option if purchased.	"CLEAN ONLY": When this mode is selected, <i>Aqua Phase</i> will perform a complete wash and rinse cycle for the length of time specified on the WASH TIME Selector Switch. It will not apply disinfectant.						
	"DISINFECT ONLY": When this mode is selected, Aqua Phase will apply disinfectant solution only. It will not wash or rinse.						



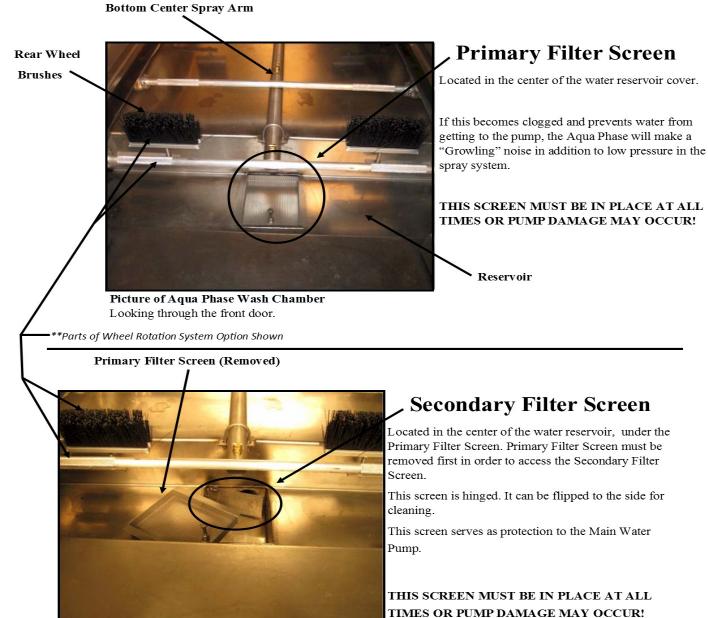


GENERAL INFORMATION FILTERS & SCREENS

Medical Equipment Washing & Decontamination Systems

IT IS RECOMMENDED THAT YOU CHECK THE FILTERS DAILY FOR DEBRIS

AND CLEAN THEM OFTEN.



Picture of Aqua Phase Wash Chamber. Looking through the Front Door.

IF YOUR UNIT DOES NOT HAVE THE FILTER SCREENS SEATED PROPERLY, IN THEIR PLACE AT ALL TIMES, YOU CAN EXPECT THE SPRAY NOZZLES TO BECOME CLOGGED.



GENERAL INFORMATION RECOMMENDATIONS & REQUIREMENTS

Medical Equipment Washing & Decontamination Systems

Recommendations:

Water Temperature: The Aqua Phase system will perform best when you supply hot water between $115-130^{\circ}F$ (46-55°C). If the supplied water temperature is below $105^{\circ}F$ (40°C) water spotting or a film may occur on the equipment:

Cleaning Solutions: It is highly recommended that you use the Aqua Phase, AQ-240 Cleaning Solution & AQ-260 Rinse Agent for the gross soil removed, and rinse processes performed in the unit.

Disinfectants: Use a concentrate disinfectant with a 1 ounce per gallon dilution rate (1:128). Hydrogen Peroxide base disinfectants are NOT recommended as these substance are detrimental to Aluminum. Disinfectants with other dilution rates can be used, however, the dilution setting of the Aqua Phase unit will need to be modified (it is not difficult).

Plumbing-Hoses: Use hose for the Fill and Drain connections to the Aqua Phase unit verse ridged piping. This will make access to the Chemical Cabinet and Mechanical Cabinet much easier if service is needed, as well as for periodic cleaning of the floor under the Aqua Phase unit.

Requirements:

Electrical: Aqua Phase requires a 120 volt, 20 ampere electrical circuit. This should be a circuit dedicated for the use of the Aqua Phase unit.

Water Volume: Aqua Phase requires approximately 5.5 gallons of hot water per cycle. See "Aqua Phase Wash Sequence Description" for more details.

Water Pressure: Aqua Phase requires a minimum of 35 PSI (Pounds per Square Inch) (2.42 Bar) of water supply pressure.

Cleaning Solutions: The use of Aqua Phase brand solutions is a requirement in order for the Aqua Phase warranty to remain intact, unless the use of other solutions have been approved for use by the Aqua Phase factory. See the Warranty page for details.

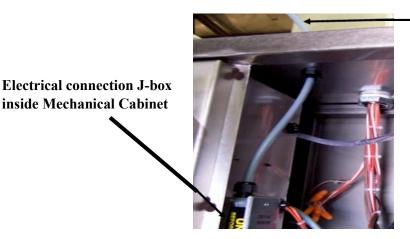
Plumbing-Hoses: The discharge end of the Drain Hose must be at least 18" above floor level.

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If Aqua Phase has been transported during freezing weather, allow the Aqua Phase to warm for 4-6 hours before running.

- 1. Read all Aqua Phase instructions and operations material
- 2. Remove Aqua Phase from pallet
- 3. Move Aqua Phase to location of operation. Ensure that Aqua Phase is level
- 4. Remove items packed inside the Wash Chamber for shipping (hoses, optional racks, trays, and chemical solutions will often be packed inside the Wash Chamber).
- 5. Connect the Fill Hose using supplied hose.
 - DO NOT USE A GARDEN HOSE.
 - Only use hoses rated for 150° F or higher for both fill and drain connections.
- 6. Connect the drain hose.
 - The drain end of the hose MUST BE HIGHER than the drain hose connection on the washer. See Fill and Drain Line page for information.
 - Drain hose must be securely fastened to the drain.
- 7. Once the Fill and Drain connections are secure, slowly turn on your hot water supply and inspect for loose connections.
- 8. For standard 120-volt operation, connect Aqua Phase to a standard 20 AMP electrical service
 - Press the reset button located on the Ground Fault Circuit Interrupter (GFCI) in the power cord.
 - **DO NOT** use a power extension cord between the wall outlet and the Aqua Phase
- 9. With Special Ordered **240-volt configuration**, the end user must make the final connections and provide the cord plug. Press the Ground Fault Circuit Interrupter (GFCI) reset button.



Electrical line inlet

Due to the variety of receptacle and connection types as well as local codes and regulations, all electrical connections should be performed by a qualified electrician in accordance with local codes and regulations.

(Continued next page)



Warning:

Wear Protective Clothing When Working With Any Chemicals.

Warning:

Consult the material safety data sheets located in the back of this manual and your company's hazardous substance policy before handling any chemicals.

Key to Aqua Phase chemical solution hoses:

- The **RED** hose is for **Detergent**/Cleaning Solution.
- The **BLUE** hose is for Rinse-Aid.
- The CLEAR hose is for Disinfectant, if installed.



- 1. Place Chemical Solutions in the Chemical Tray (located inside the Chemical Cabinet at the rear of the Aqua Phase) as the locations marked "DETERGENT" and "RINSE-AID".
- 2. Remove chemcial bottle caps and place the appropriate colored hoses in bottle openings **RED** hose for Detergent/ **BLUE** hose for Rinse-Aid. **Do not dilute solutions.**

NOTE: If Disinfection Application System is installed, the disinfectant injection rate is preset at the factory for a dilution rate of 1 oz. per gallon of water. Contact the factory if adjustment of the injection rate is necessary.

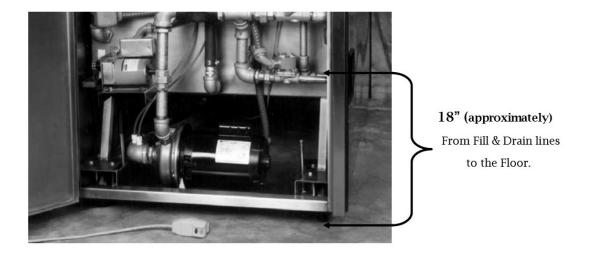
- 3. On the control panel at the front of the machine:
 - Set the "WASH TIME" switch to "3 MIN".
 - Set the "RUN/DRAIN" switch to "RUN".
 - Set the wash mode switch to "CLEAN & DISINFECT" or "CLEAN ONLY" if **no** disinfectant application system is installed.
- 4. Close the front door.
- 5. Press the "**START**" button. The "**START**" button is located on the control panel at the front of the machine.
 - Allow Aqua Phase to run a two complete cycles before washing any items.

If *Aqua Phase* does not start, see the "TROUBLESHOOTING: Will not start" section of this manual or call the factory for support.



FILL & DRAIN LINES

Medical Equipment Washing & Decontamination Systems



HOSES

A SET OF (2) 10' LONG HOT-WATER RATED HOSES ARE INCLUDED WITH YOUR AQUA PHASE WASHER SYSTEM. If needed, 25' hot-water rated hoses are available from Aqua Phase at additional cost.

- The Aqua Phase Washer System has female, garden hose style connectors.
- One hose is for filling the washer (Fill Line) and is connected to your water supply .
- One hose is for draining the washer (Drain Line).

FILL LINE CONNECTION

- The Aqua Phase System is designed with a built-in Fill Line Air-Gap.
- See "Fill Line Options" diagram page for Water Supply options/methods.

DRAIN LINE CONNECTION

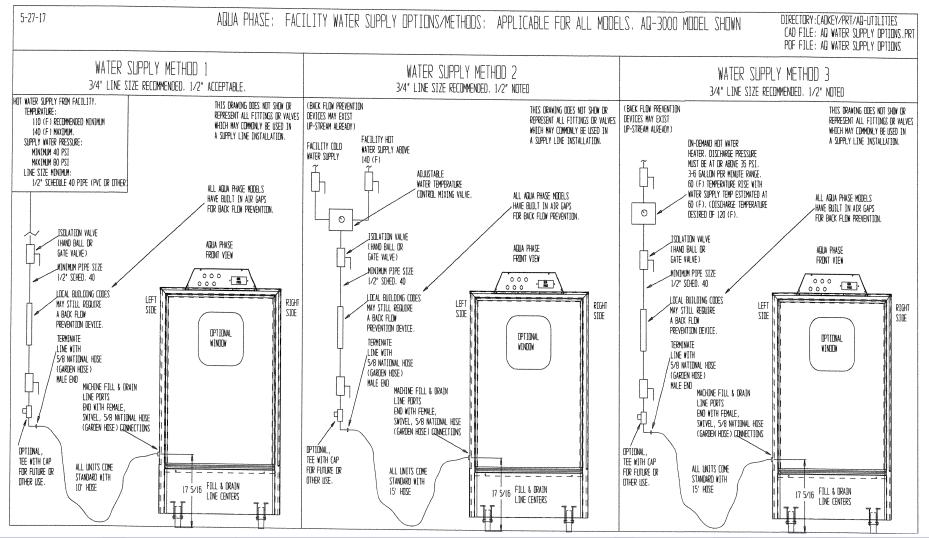
- The Aqua Phase System should be drained according to local plumbing codes.
 - THE END OF THE DRAIN HOSE <u>MUST</u> BE HIGHER THAN THE DRAIN CONNECTION TO AQUA PHASE SYSTEM.
 - If the Drain Hose is run directly to a floor drain, water will siphon out of the Aqua Phase during operation.
- Typically, the Drain Hose will run to a stand pipe or utility sink (similar to a home washing machine set-up). Use of standpipe is recommended. See "Drain Line Options" diagram page. Please check with your local building codes for stand-pipe requirements. A standpipe should be a minimum of 2" diameter with a minimum height of 32".
- The drain hose must be secured at the drain to prevent a whipping action.

PLEASE CALL TECHNICAL SERVICEAT 1-800-208-9274 WITH ANY QUESTIONS



FILL LINE OPTIONS

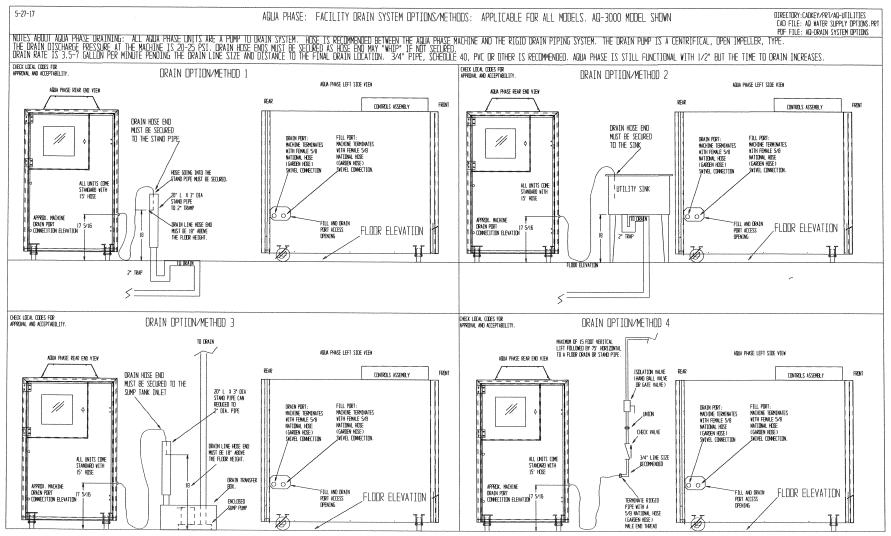
Medical Equipment Washing & Decontamination Systems





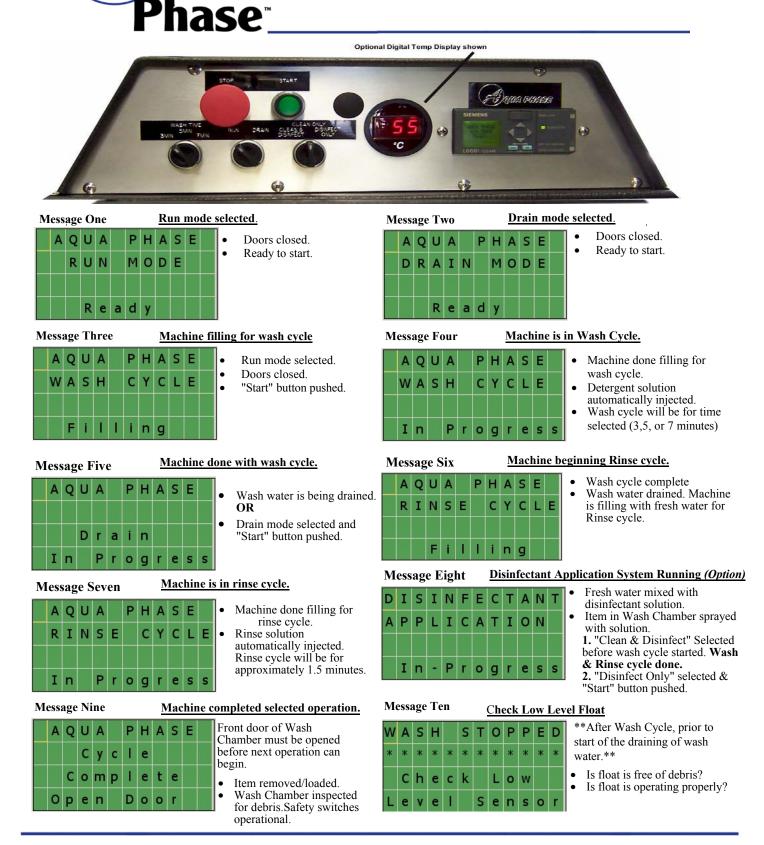
DRAIN LINE OPTIONS

Medical Equipment Washing & Decontamination Systems



CONTROLLER INFORMATION

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Operating Procedures

- **1. Load the item** to be washed into wash chamber and close the front door. For Aqua Phase units equipped with the Wheelchair Wheel Rotation System:
 - **a.** For washing wheelchairs position the front, small diameter wheels into the Wheel Carriage loading rack, tip the wheelchair forward, and slide it into the wash chamber until the rear, large diameter wheels rest between the two drive bars closest to the door.
 - **b.** For washing items other than wheelchairs it is recommended that you use the Equipment Rack for easy loading, positioning, and unloading.
- 2. Select the "WASH TIME" (3, 5, or 7 minutes) on the control panel if your Aqua Phase is equipped with variable wash times. Choose the length of wash time based on the condition of the item to be washed.
- 3. Set the "RUN/DRAIN" switch on the control panel to "Run".
- **4.** Select the wash mode ("Clean & Disinfect", "Clean Only," or "Disinfect Only") on the control panel if your Aqua Phase is equipped with the Disinfectant Application System.
- **5.** Push the "START" button on the control panel.

Aqua Phase Wash Sequence Description

- 1. The current status of the Aqua Phase system ("Wash cycle", "Rinse cycle", "Cycle complete", etc.) will be shown on the LCD display of the control panel.
- 2. After pressing the "START" button, the computer will check to see if there is water in the water reservoir. If the reservoir is not full of water, *Aqua Phase* will automatically fill to the appropriate level. The reservoir holds approximately 5.5 gallons.
- 3. When the reservoir is full, the pump will start and begin the wash cycle, spraying the item being washed. AQ-240 Cleaning Solution is automatically injected shortly after the wash cycle begins.
- 4. The Aqua Phase will now be in the wash phase, and will continue for the wash time selected of 3, 5, or 7 minutes.
- 5. When the wash phase is complete, the dirty wash water will be pumped out of the Aqua Phase to the drain.
- 6. Aqua Phase will automatically refill to the appropriate level with fresh water.
- 7. After the reservoir is filled with water, the pump will start and the Aqua Phase will begin the rinse phase. The AQ-260 Rinse Agent is automatically injected shortly after the rinse phase begins. The rinse cycle will last for approximately 90 seconds.
- 8. If you have the Disinfectant Application System, the cycle will automatically begin if CLEAN & DISINFECT was selected.

To Drain the Machine Manually:

During normal automatic operation, the rinse water remains in the machine and will be the wash water for the next item placed in the chamber. If you choose, you may drain the rinse water prior to beginning the next wash cycle.

- Set the "RUN/DRAIN" switch to "DRAIN".
- Push the "START" button. The machine will drain the water.
- Prior to beginning the next wash cycle, set the "RUN/DRAIN" switch to "RUN".
- When the next wash cycle begins, the machine will automatically fill with fresh water for the wash phase



Follow all instructions provided by the manufacturer of the disinfectant solution that you choose to use including dwell time, application, removal, and proper handling of the disinfectant.

If Aqua Phase AQ-1000 has the Disinfectant Application System option installed. The Disinfectant Application System allows you to automatically apply a disinfectant solution. The disinfectant solution that you choose to use with the Aqua Phase Disinfectant Application System, and the proper use of that disinfectant solution is responsible for the level of disinfection results that you achieve.

Disinfectant Solution:

- The Disinfectant Application System is preset at the factory to apply disinfectant at the rate of 1 ounces per gallon of water.
- Your Aqua Phase uses 100 to 110 ounces of water per disinfectant cycle.
- Aqua Phase can provide disinfectant solutions specifically formulated or chosen to work with your Aqua Phase. You may order your solutions by calling your dealer or *Aqua Phase* at

800-208-9274.

Disinfection Application System Operating Instructions:

- Be sure that you are using a 1-ounce per gallon disinfectant. If not, see the notes below.
- Place a one (1) gallon container of your disinfectant solution in the Chemical Tray (located inside the Chemical Cabinet at the rear of the Aqua Phase).
 - Insert the CLEAR hose into the disinfectant container.
 - Close the Chemical Cabinet door.
- At the front of the Aqua Phase, select the desired WASH MODE ("Clean Only", "Clean and Disinfect", or "Disinfect Only").

Note:

If you choose to use a disinfectant that calls for a different dilution rate, Aqua Phase can be modified to accommodate that rate. For information on how to accomplish this modification, please call the factory for assistance or review the "Dema" technical information included with this manual.



DAILY OPERATIONS PROCEDURES

Medical Equipment Washing & Decontamination Systems

Start-up Procedures:

- 1. Check that the Aqua Phase Washer is connected to a water supply and that the water supply is turned on. Then confirm the Aqua Phase Fill and Drain Hose Connections are properly connected and secure.
- 2. Check the Primary Filter Screen inside of the Aqua Phase Reservoir to make sure you have a clean Primary Filter Screen. Make sure that the screen is put back in place properly.
- 3. Check the chemical supply levels, by looking in the Chemical Cabinet located in the back, or side, of your Aqua Phase Washer.
- 4. Plug in the Aqua Phase and press the 'Reset' button located on the GFCI plug.

Operating Procedures

- 1. Load the item to be washed into the Wash Chamber, then close and latch the front door.
- 2. Set the 'Wash Time' (3, 5, or 7 minutes) selector switch, located on the Control Panel, to the desired wash time.
- 3. Set the 'Run/Drain' selector switch to 'Run'.
- 4. Select the Wash Mode ← Only if your Aqua Phase Washer is equipped with the Disinfectant Application System feature.
- 5. Push the green 'Start' button located on the Control Panel. Aqua Phase Washer will now fill with water & begin the cycle selected.
- 6. When cycle is complete, open door of washer.
 **Cation when opening the door-steam will come out of the door. The door and the item washed may be hot to the touch right away.
 Optional Step: Place a drying mat on the floor by the Aqua Phase Washer Door to soak up water when you remove items from the washer.
- 7. Take the items out of the washer. On drying mat, tip the wheelchair on its handles to let the water on the seat run off.
- 8. Push the red 'Stop' button at any time during the cycles if problems arise.

Shut-Down Procedures:

- 1. When you are finished for the day, set the 'Run/Dry' selector switch to 'Drain'.
- 2. Press the green 'Start' button to completely drain the water out of the washer. Door has to be closed.
- 3. Open the door and clean the debris from the Primary Filter Screen located just inside on the bottom of the Wash Chamber. Make sure the Filter Screen is put back in place properly.
- 4. Wipe clean the High Water Level Control (located inside, on the bottom of the Washer Chamber) clean.
- 5. Wipe the Low Water Level Control (located inside, on the bottom of the Wash Chamber) clean.
- 6. Turn off the water supply to the Aqua Phase Washer.
- 7. Un-plug the Aqua Phase Washer form the wall/power supply.
- 8. Open the front door of the Aqua Phase Washer if it will be a couple of days before next use.



DAILY OPERATIONS LOG

Medical Equipment Washing & Decontamination Systems

				DATE					
DAILY START-UP:									
Water Supply On									
Fill & Drain Hoses Secure									
Primary Filter Screen Clean									
Primary Filter Screen in Place									
Wipe Reservoir Area Floor Clean		(·				
AQ-240 Cleaning Solution Level							0		
AQ-260 Rinse Solution Level									
Disinfectant Solution Level (Option)									
GFCI is Set									
"READY" message Displayed									
DAILY SHUT DOWN:									
Aqua Phase Unit Drained									
Primary Filter Screen Clean									
Primary Filter Screen in Place									
Wipe Reservoir Area Floor Clean									
Wipe High Water Level Control									
Wipe Low Water Level Control									
Run "Disinfectant Only" Cycle (Option)									
Check AQ-240 Cleaning Solution Level									
Check AQ-260 Rinse Solution Level									
Check Disinfectant Solution Level (Option)									
WEEKLY:									
Primary Filter Screen Clean									
Secondary Filter Screen Clean									
Wipe Reservoir Floor Clean									
Wipe High Water Level Control									
Wipe Low Water Level Control									
Check AQ-240 Cleaning Solution Level									
Check AQ-260 Rinse Solution Level									
Check Disinfectant Solution Level (Option)									
Cycle Counter Reading									



Weekly (or as needed):

- 1. Inspect the front door gasket for wear or damage. Replace if necessary.
- 2. Check the Spray Nozzles & Level Sensors (located inside the Wash Chamber) for clogging. Clean if necessary.
- 3. Check that the Drain through Hinged Reservoir Screen is clean & in place. Located at the bottom, inside the Wash Chamber.
- 4. Check the Power Cord for any wear or damage. Test and reset the GFCI in the Aqua Phase Power Cord. (*If the Power Cord appears to be damaged in any way, do not operate the Aqua Phase.*)
- 5. Use deliming agent to reduce scale build-up if needed. Contact Aqua Phase to order AQ-725 Deliming Solution.

Monthly:

WARNING--Wear Personal Protective Gear/Clothing when working with ANY chemicals.

- 1. Perform the deliming process using the Aqua Phase, **AQ-725 Deliming Solution.** The instructions are in the Aqua Phase manual, and printed on the AQ-725 Deliming Solution bottle.
- 2. If included in the water supply line to your Aqua Phase, change the Filter Element that is inside the Water Filter Housing.
- 3. For Infection Control reasons, if possible change/switch the manufacture, brand, or type of concentrated disinfectant that you are using to Aqua Phase every 30-days.

Semi-Annual:

WARNING--Wear Personal Protective Gear/ Clothing when working with ANY chemicals.

- 1. Confirm the Disinfectant Concentrate Solution suction rate. (*This should be ³/₄ to 1 ounce of Disinfectant Concentrate Solution suctioned into the Aqua Phase per 'Disinfectant Only'* cycle performed.)
- 2. Inspect, check and adjust the Drive Chains of the wheelchair, Wheel Rotation System.
- 3. Inspect, check and change (as needed) the Wheel Cleaning Brushes of the Wheel Rotation System.
- 4. Inspect and replace if needed, the Primary Filter Screen.

Annual:

Complete the Annual Aqua Phase Re-Validation Check Report. (The Check List/Report is available from Aqua Phase upon request). Re-Validation is completed for you as part of an Aqua Phase Service Agreement.



PERIODIC OPERATIONS LOG

Medical Equipment Washing & Decontamination Systems

				[DATE							
MONTHLY:						2			2	-	2	
Test Ground Fault Circuit Interupter												
Inspect Door Gasket												
Inspect Spray Nozzels for Cloggs												
Run Deliming Process						8						
6-MONTH INTERVAL												
Inspect Chamber Disinfectant Nozzle Spray (Option)												
Inspect Drive Motor Chain Tension (Option)						2	2	2				
Inspect Spray Arm Timing (Option)												
Validate Disinfectant Consumption (Option)							4					
	3											
12-MONTH INTERVAL												
Replace Detergent Pump Hose							4		r-	1-	5-	
Replace Rinse Pump Hose								2				
Inspect Pressure Regulator (Option)												



Aqua Phase washers are warranted by Mid-State Stainless, Inc. (MSSI) to the original user against defects and workmanship or material under normal use:

- (a) for one year on component parts.
- (b) for five years on the stainless steel wash chamber.
- (c) 90-days on labor for any of the above.

This limited warranty ensues on the day of purchase.

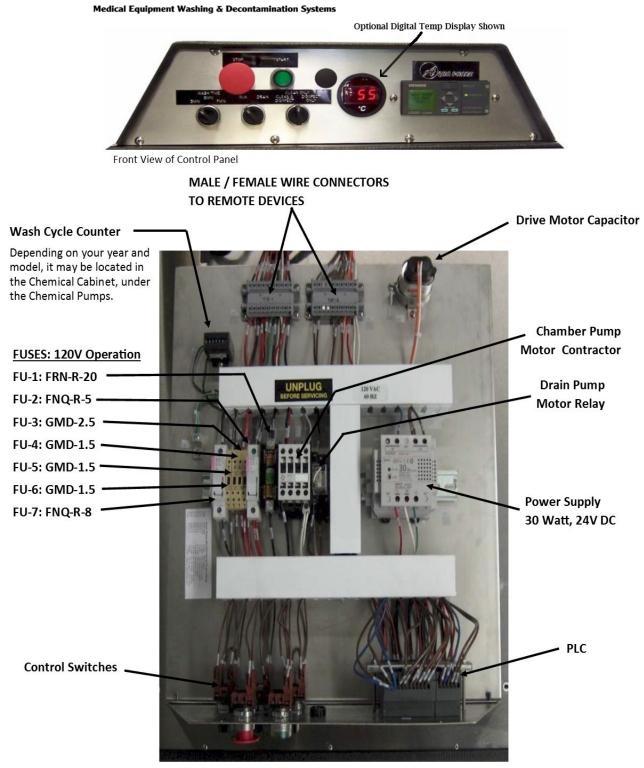
This warranty is valid only if Aqua Phase AQ-240 detergent and AQ-260 rinse-aid are used in the Aqua Phase washer. The use of cleaning and rinse agents other than those listed above without express written consent from Aqua Phase/Mid-State Stainless, Inc. shall void this warranty immediately.

If the Buyer notifies Mid-State of a warranty claim during the appropriate warranty period and the Buyer affords Mid-State a reasonable opportunity to inspect the product, and if the product is in fact found to be defective by reason of latent or inherent defect in material or workmanship and returned to an authorized service location, as Mid-State designates, shipping costs prepaid, then Mid-State will, at Mid-State's election, either repair such product or replace the product F.O.B. Factory. No product shall be returned without Mid-State's prior consent in writing.

Limitation of Liability: Disclaimer of Implied Warranties. The Buyer's sole and exclusive remedy on account of the furnishing of products or services by Mid-State shall be to secure the repair or replacement of the defective products from Mid-State on the terms and subject to the conditions specified above. Mid-State shall have no responsibility for any failure of the products or of related equipment or any loss, damage or injury resulting from: (a) the improper design, manufacture, maintenance or operation of any equipment into which the products are incorporated or in connection with which the products are used; or (b) the use of the products for other than their intended purpose; or use or operation outside the specified environmental conditions; or (c) the failure of the Buyer or any other party to maintain the products properly; or (d) any failure resulting from causes external to the products after delivery; or (e) any failure resulting from modifications to the products other than modifications made by Mid-State. Mid-State shall not in any event be liable for any costs incurred by Buyer, including, without limitation, the cost of any labor expended on any product.

MID-STATE MAKES NO WARRANTIES, OTHER THAN THE LIMITED WARRANTY
SPECIFIED ABOVE, OR REPRESENTATIONS, EXPRESS OR IMPLIED, WITH RESPECT TO
THE PRODUCT OR ANY SERVICE, ADVICE, OR CONSULTATION, IF ANY,
FURNISHED TO THE BUYER OR ANY OTHER PARTY BY MID-STATE OR ITS
<u>REPRESENTATIVE.</u> MID-STATE SPECIFICALLY <u>DISCLAIMS THE IMPLIED</u>
WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR
PURPOSE. THE REMEDIES SET FORTH ABOVE ARE THE ONLY REMEDIES
AVAILABLE TO ANY PERSON FOR BREACH OF ANY COVENANT, DUTY OR
OBLIGATION ON THE PART OF MID-STATE HEREUNDER. MID-STATE SHALL NOT BE
LIABLE FOR ANY LOSS, PERSONAL INJURY OR PROPERTY DAMAGE DIRECTLY OR
INDIRECTLY ARISING FROM THE USE OF SUCH PRODUCT, ADVICE OR SERVICE,
OR FOR INCIDENTAL, CONSEQUENTIAL OR PUNITIVE DAMAGES OF ANY
DESCRIPTION, WHETHER ANY SUCH CLAIM BE BASED UPON WARRANTY, CONTRACT,
NEGLIGENCE, STRICT LIABILITY OR OTHER TORT, OR OTHERWISE.





Top View of Control Panel, after cover has been removed.



Fuses protect the critical electrical devices on Aqua Phase from electrical anomalies. Without a properly fused electrical system, there would be risks to the critical (expensive) electrical devices and to a person operating the device.

IF YOU SUSPECT A FUSE MAY BE BLOWN, UNPLUG THE MACHINE BEFORE INVESTIGATING.

Name	Fuse	Fuse Type Purpose			
FU-1	RFK 20A	(FRN-R-20)	Pump Motor - Main Power	Control Panel	
FU-2	CC 5A	(FNQ-R-5)	Electronics System	Control Panel	
FU-3	GMD 2.5A	(GMD-2.5A)	PLC Outputs	Control Panel	
FU-4	GMD 1.5A	(GMD-1.5A)	Optional Drive Motor	Control Panel	
FU-5	GMD 1.5A	(GMD-1.5A)	Safety Switches & Probes	Control Panel	
FU-6	GMD 1.5A	(GMD-1.5A)	PLC Inputs (Switches)	Control Panel	
FU-7	CC 8A	(FNQ-R-8)	Drain Pump	Control Panel	
FU-8	-		Optional (Lite, Blower, etc)	Control Panel	
GFCI	GFCI		Ground Fault Protector	Power Cord	

Seven fuses and a GFCI are located on *Aqua Phase*:

Effects of a blown fuse(s):

Name	Status	Condition
FU-1	If Blown	No power to Main Pump, no water spraying in Wash Chamber.
FU-2	If Blown	System will be dead.
FU-3	If Blown	No activity from pressing "START" button.
FU-4	If Blown	System will pump, but no sweeping spray action will be heard.
FU-5	If Blown	No activity from pressing "START" button.
FU-6	If Blown	No activity from pressing "START" button.
FU-7	If Blown	No Power to drain pump. Machine will not drain.
GFCI	If Tripped	System will be dead. No power to any devices.

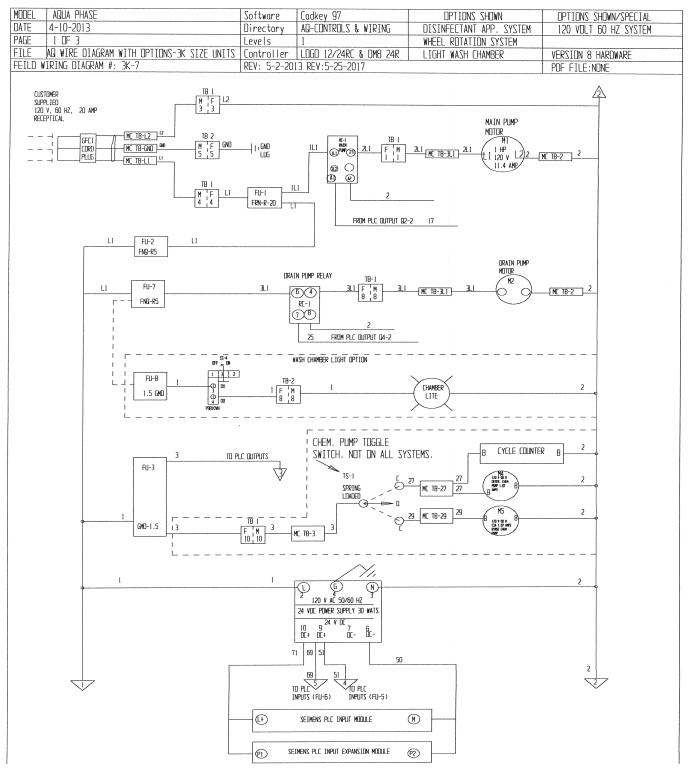
Fuses listed above with the exception of the "GFCI" are located behind the control panel face. To access fuses on the control panel:

- 1. Remove the fasteners on the left and right of the control panel cover.
- 2. You need to **remove only the top two** screws on the control panel face.



WIRE DIAGRAMS

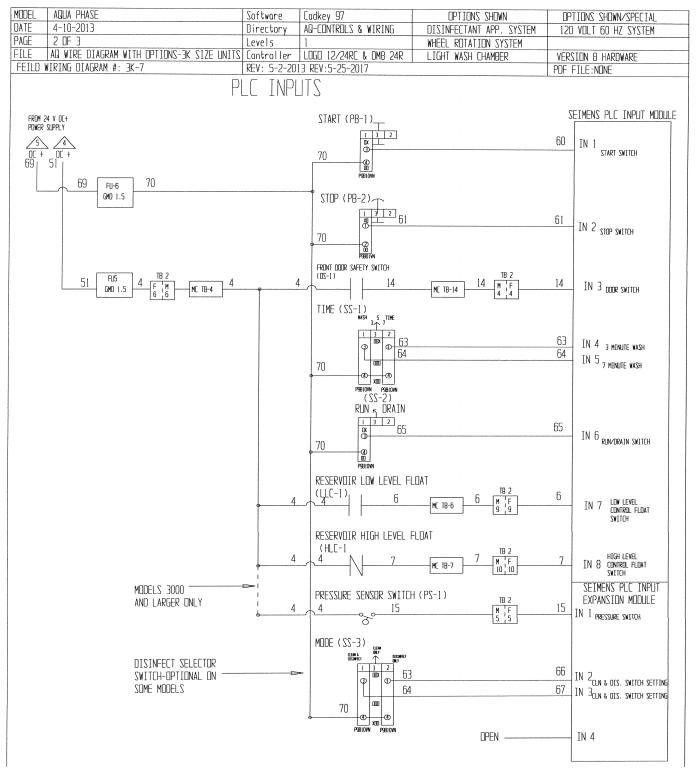
Medical Equipment Washing & Decontamination Systems





WIRE DIAGRAMS

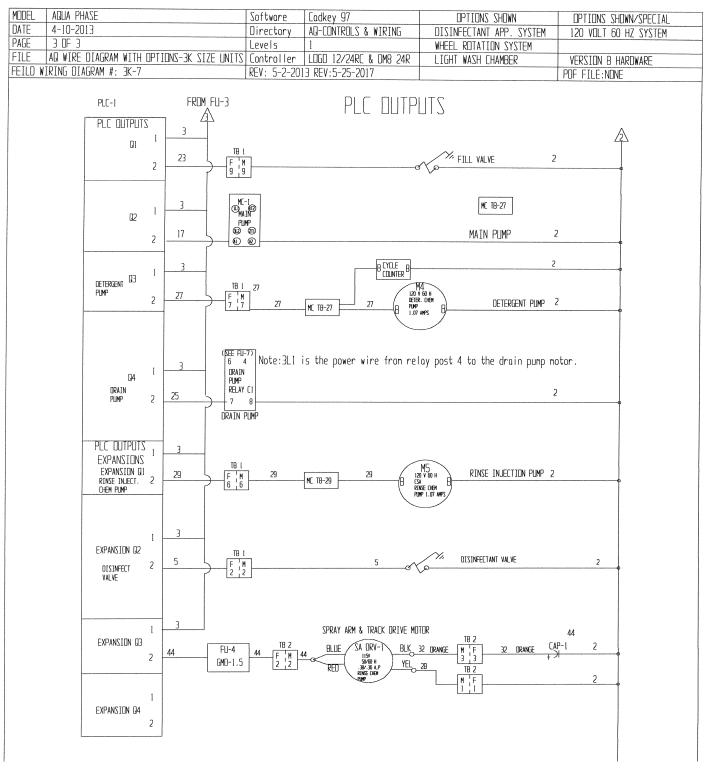
Medical Equipment Washing & Decontamination Systems





WIRE DIAGRAMS

Medical Equipment Washing & Decontamination Systems





DOMESTIC PARTS LISTING

Medical Equipment Washing & Decontamination Systems

Qty	Item	Description	UM	STATUS	YEAR	Notes - Where Used	Group
	CAL INJECTOR F	PUMPS					Chem Pump
2	225-35718	CHEM PUMP & MOTOR-BETA-115V,50/60HZ	Each	Std		Chem pump - Beta brand (green covers).	Chem Pumps
2	225-59967	CHEM PUMP FRONT COVER: HSG,8 0	Each	Std		Chem pump - Beta brand (green covers).	Chem Pumps
2	225-22028	CHEM PUMP HOSE - YELLOW	Each	Std		Hose inside chemical pumps	Chem Pumps
2	225-3518M	CHEM PUMP MOTOR ONLY	Each	Std	4	Motor only for Beta pump head	Chem Pumps
2	225-38850	CHEM PUMP REAR COVER: HSG ASSY	Each	Std			
	225-5600	CHEMPOMP REAR COVER. HSG ASST	39400 March	Std		Chem pump - Beta brand (green covers).	Chem Pumps Chem Pumps
2		Construction and states and a state of the state of the states of the states of the states of the states of the	Each	03.000203	END017	Chem pump - Beta brand (green covers).	
2		CHEM PUMP-ANKO 58 RPM	Each	Std	5/1/2017	AQ Units After 5-1-2017 (clear covers)	Chem Pumps
2		CHEM PUMP-ANKO HIGH RPM (108) (white pump head)	Each	Not-Std		Chemical Pump - Anko (white-semi clear)	Chem Pumps
2	and the second se	CHEM PUMP-ANKO STD (58RPM) (white pump head)	Each	Not-Std		Chemical Pump - Anko (white-semi clear)	Chem Pumps
1	the second s	DETERGENT SUCTION HOSE-RED	Each	Std	5/1/2017	2017-Replaced with Yellow Hose-1/4" poly	Chem Pumps
1		RINSE SUCTION HOSE-BLUE	Each	Std		1/4" poly	Chem Pumps
DISINF		ATION SYSTEM-Standard and Optional					Dis. Sy
4		ADP CHRM EL 1/4POLY X 1/4MNPT	Each	Std or Option		Disinfectant Chemical Line to Bottom Corner SA	Dis. Sys
1	151-50775K175	ADP POL BULKHEAD 3/8 POLY	Each	Std or Option		Disinfect line through chamber wall	Dis. Sys
1	151-5532K155	ADP POL EL 3/8POLY X 1/4FNPT	Each	Std or Option		Discharge end of Dema Injector Valve	Dis. Sys
1	151-5532K644	ADP POL EL 3/8POLY X 3/8MNPT	Each	Std or Option		Disinfect Ceiling Arm	Dis. Sys
4		ADP POL STRT 1/4POLY X 1/4MNPT	Each	Std or Option		Disinfect Ceiling Arm & rod style level probe	Dis. Sys
4		ADP POL STRT 1/4POLY X 1/4MNPT	Each	Std or Option	2	Disinfectant Ceiling Arm-Data Collection Sys.	Dis. Sys
1		ADP POL STRT 3/8POLY X 1/4FNPT	Each	Std or Option	Pre-2004	Discharge end of Dema Injector Valve	Dis. Sys
1		ADP POL STRT 3/8POLY X 1/4MNPT	Each	Std or Option	1102001	Inlet end of Dema Injection Valve	Dis. Sys
1		ADP POL STRT 3/8POLY X 3/8MNPT	Each	Std or Option	5	Discharge end of Pressure Regulator	Dis. Sys
1		DEMA FOOT STRAINER	Each	Std or Option		Disinfectant Chemcial Tubing Hose Strainer	Dis. Sys
4	138-202CT	DEMA POOT STRAINER DEMA VALVE INJECTOR 1/4" THREAD		Std or Option		Disinfectant Chemical Injector - 1/4"	
1	138-100.12	Construction and a second s	Each	TRANSPORT DI MONTANO	1		Dis. Sys
4 to 8'		DEMA VINYL TUBING	Lin. Ft.	Std or Option		Disinfectant Chemical Suction Tubing	Dis. Sys
1		PRESSURE GAUGE 0-60R 1/4NPT 2	Each	Std or Option		Disinfectant Line Pressure Gauge	Dis. Sys
1		REGULATOR 3/8 NORGREN	Each	Std or Option		Disinfectant Line Volume Regulator - 3/8"	Dis. Sys
CONTR		MBLY COMPONENTS (2004 forward)	20.5 10		ē.		Elec-Device
1		CONTACT BLOCK GE 1 NC-STOP BTN	Each	Std		Electrical Components	Elec-Devices
1		CONTACT BLOCK GE 1 NO - 3POS	Each	Std & Option		Electrical Components	Elec-Devices
1	277-CL00A310T	MOTOR CONTACTOR GE 3HP/230	Each	Std		Electrical Components	Elec-Devices
4	277-BA9s242	PILOT LIGHT- BULB 24 V	Each	Not-Std		Electrical Components - Pilot Light Bulb	Elec-Devices
4	Specify Color	PILOT LIGHT-LENS	Each	Not-Std]		Elec-Devices
1	256-21 MD000B/	PLC-SIEMENS LOGO CONTROLLER	Each	Std		Version 8	Elec-Devices
1	256-51 HB000BA	PLC-SIEMENS LOGO EXPANSION MODULE	Each	Std		Version 8	Elec-Devices
1		POWER SUPPLY 30 WATT 24VDC	Each	Std	C.	Electrical Components	Elec-Devices
2		SWITCH GE 2 POS BLK KNOB	Each	Std & Option		Run/Drain & Lighted Wash Chamber Switch	Elec-Devices
2		SWITCH GE 3 POS BLK KNOB	Each	Std & Option		Wash Time & Wash Mode Switch	Elec-Devices
1		SWITCH GE START BUTTON - GREEN	Each	Std		Green Start Button	Elec-Devices
1		SWITCH GE START BOTTON - GREEN	Each	Std	4	Red Stop Button on Control Panel	Elec-Devices
1 A					0		
4		TERM BLK M/C - LARGE BLOCK	Each	Std		Electrical Components	Elec-Devices
0	238-9080GM6	TERM BLK M/C - SMALL BLOCK	Each	Std		Electrical Components	Elec-Devices
	OL-FUSES				1		Elec-Fuse
3 to 5		FUSE 1.5 AMP GLASS TUBE	Each	Std		SA Drv Mtr, C-Pumps Inputs, Switches, Floats	Elec-Fuses
1		FUSE 2 AMP FRN CARTTDGE	Each	Std		Control circuit-Drain Pump	Elec-Fuses
1 to3	237-6F057	FUSE 2 AMP GLASS TUBE	Each	Std	6	Chemical Pump Fuse	Elec-Fuses
1	237-GMA 2.5	FUSE 2.5 AMP GLASS TUBE	Each	Std		PLC Outputs	Elec-Fuses
1 or 2	237-FRN-R-20	FUSE 20 AMP FRN CRTRDGE (RFK)	Each	Std		Pump Motors & Main System Fuse	Elec-Fuses
1		FUSE 5 AMP CC MINI CRTRDGE (kldr-5)	Each	Std or Option		Transf (240v) Elect Sys (110v)-Drain pump	Elec-Fuses
1	237-FRQ-R-8	FUSE 8 AMP CC MINI CRTRDGE (kldr-8)	Each	Std		Drain pump	Elec-Fuses
GFCI						· · ·	Elec-GFC
1	234-14880R	GFCI-120V, 15 AMP NO POWER CORD	Each	Std		7728K11	Elec-GFCI
1	the second s	GFCI-120V, 15 AMP WITH POWER CORD	Assembly	Std	-		Elec-GFCI
1	234-54880R	GFCI-120V, 20 AMP NO POWER CORD	Each	Std			Elec-GFCI
4	NUMBER SPORTS CONVERSION	GFCI-120V, 20 AMP WITH POWER CORD	IANKO MAD	Std			Elec-GFCI
	234-2000-0000	GI GI-120V, ZU AWE WITH FUMER GURD	Assembly	ગાળ			EIRC-GEUL



DOMESTIC PARTS LISTING

Medical Equipment Washing & Decontamination Systems

CONTR	DI PANEL ASSE	MBLY COMPONENTS (PRE 2004)					Elec-pre-200
1	M3-3K FULL	CONTROL ASSEMBLY-2017 MODICON REPLACED	EA	Std			Elec-pre-200 Elec-pre-2004
e i	235-SL1-D	FRONT DOOR LIMIT SWITCH-HONEY WELL	Each	Not-Std	Pre-2004	Mounted in wash chamber	Elec-pre-2004
0. R	M321-201	LEVEL PROBE ASSM - ROD STYLE	Each	Not-Std	Pre-2004	Sump high & low probes - Metal Rod Style	Elec-pre-2004
 r	277-0900	LEVEL PROBE SENSOR POD ORANGE	EA	Not-Std	Pre-2004	Sensor Pod for Rod Style Level Probes	Elec-pre-2004
-	254-110CPU311		EA	Not-Std	Pre-2004	Computer (old style)	Elec-pre-2004
		PILOT LIGHT- BULB 130 V	Each	Not-Std	Pre-2004	Electrical Components - Pilot Light Bulb	Elec-pre-2004
CONTRA		, SENSORS, LEVEL CONTROLS	Laun	100-510	116-2004	Liectrical Components - Thot Light Build	Elec-Switche
	217-4C445	AIR BLOWER-TIIMER DIGITAL AUTO OFF	Each	Option	r		Elec-Switches
l or 2	235-2XC13	FLOAT SWITCH - HORIZONTL LEVEL	Each	Std		Water Level High Float - Plastic Float Style	
		LIMIT SWITCH-FR/DR 80-348 XTRN	Each	Std		Front door -white switch (lever type)	Elec-Switches
-	235-B11-204				a	Low Pressure Cntrl Switch (Get Nipple too)	Elec-Switches
1	136-41535K91 235-GSW-13	PRESSURE SWITCH 1/4NPT 5-65PSI	Each	Option		Chemical Pump Primer Switch	Elec-Switches
	S & SCREENS	TOGGLE SWITCH 3POS CHEM PUMP	Each	Std		Chemical Pump Primer Switch	Elec-Switches
ILIER		FILTER BOWEL GASKET 1-1/4 & 1-1/2	152.00	Net and	Dec 2004	Casket for Filter Cover Boul	Filter
ői j	141-FGSH 141-15839-75		Each	Not-std	Pre-2004	Gasket for Filter Cover Bowl	Filters
i	0	FILTER CART HOUSING 1/2" NPT (CART 10 MIC FILTS)	Each	Option		Without Plumbing Fittings	Filters
	141-EPM-10	FILTER CART-10 MICRONS	Each	Option	0.0001		Filters
	141-FCBH	FILTER COVER BOWL ONLY 1-1/4&1-1/2	Each	Not-std	Pre-2004	Filter Cover Bowl Only (clear/yellow tint)	Filters
	141-FS40H	FILTER SCREEN, 1-1/4", 40 MESH TUBE SCREEN	Each	Not-std	Pre-2004	Filter Mesh Screen in Cover Bowl	Filters
6	141-FS80H	FILTER SCREEN, 1-1/4", 80 MESH TUBE SCREEN	Each	Not-std	Pre-2004	Filter Mesh Screen in Cover Bowl	Filters
<u>.</u>	170-10373	FILTER SCREEN, FILL PORT 1	Each	Std	D 0001	Filter Screen located inside Fill Line Hose (washer	Filters
1 a	141-FTBH	FILTER T-BODY, 1-1/4	Each	Not-std	Pre-2004	Filter body only	Filters
		RESERVOIR FILTER SCREEN -3K RECT	Each	Not-std	6	SS, 2" Wide X 9" Long	Filters
	M3-30-300	RESERVOIR FILTER SCREEN -3K SQUARE	Each	Std		SS, Approx. 4" x 4" Square	Filters
10.0	AQ-170	WATER FILTRATION ASSM 1/2 NPT	Assembly	Option		Housing W/Plumping & 2 10 mic carts	Filters
BASKE							Gaskets-Sea
	M3-75-001	FRONT DOOR GASKET KIT 3K	Each	Std		143" Long-Trim to fit.	Gaskets-Seals
		FRONT DOOR WINDOW GASKET	Each	Std or Option		Front Window Gasket	Gaskets-Seals
UBING		IGS (AND ACCESSORIES)			0		Hose-Fittin
		ADP POL STRT 3/8POLY X 3/8MNPT	Each	Std or Option			Hose-Fitting
	151-5532K822	ADP POL TEE 1/4POLY X 1/4MNPT	Each	Std or Option		Chem hose connect at reservoir	Hose-Fitting
aries	170-HPD-6 4166		Lin. Ft.	Std		Spray arm distrib., Drain pump suction	Hose-Fitting
ė		HOSE 1-1/2 BLACK	Lin. Ft.	Std		Main pump suction	Hose-Fitting
	170-102-1000	HOSE 3/4 BLACK	Lin. Ft.	Not-Std	9	Drain pump suction	Hose-Fitting
	176-689-4618	HOSE BARB_STRGHT 1-1/2 X 1-1/2" MNPT	Each	Std		Main pump suction & Reservoir dischrg	Hose-Fitting
		HOSE BARB 90 EL 3/4 X 3/4 FNPT	Each	Not-Std		Drain- pump & motor-Dayton suction	Hose-Fitting
		HOSE BARB 90 EL 3/4 X 3/4 MNPT	Each	Not-Std		Plastic Hose Barb Connectors	Hose-Fitting
		HOSE BARB 90 EL 1 X 1-1/4 MNPT	Each	Std		AMT drain pump suction & Reservoir dischrg.	Hose-Fitting
0	176-5372K135	HOSE BARB STRGHT 1" X 1" MNPT	Each	Std		Spray arm distribution	Hose-Fitting
	176-5372K132	HOSE BARB STRGHT 3/4 X 1/2 MNPT	Each	Not-Std		Plastic Hose Barb Connectors	Hose-Fitting
		HOSE BARB STRGHT 3/4 X 3/4 MNPT	Each	Not-Std	<i>a</i>	Plastic Hose Barb Connectors	Hose-Fitting
2	175-5413K54	HOSE CLAMP 1 SS #16 1-1.5 DIA	Each	Std		Spray arm distribution & AMT pump suction	Hose-Fitting
2	175-5413K57	HOSE CLAMP 1-1/2 SS #28	Each	Std	0	Main pump suction	Hose-Fitting
	175-5413K52	HOSE CLAMP 3/4 SS #10	Each	Not-Std		Drain pump suction	Hose-Fitting
	170-70815T43	HOSE CONNECT 1/2 GARDEN FEMALE	Each	Std		Fill and Drain connections	Hose-Fitting
f	170-10031640	HOSE FILL OR DRAIN 10-FOOT LONG	Each	Std	1	Vulcanize hose ends 180 degree rating.	Hose-Fitting
j .	170-62215T78	HOSE-WASHER-DRAIN LINE	Each	Std			Hose-Fitting
t.	1110-GNBK	NIPPLE 1/4 X 2 GALVINIZED	Each	Std & Option		For Pressure Switch	Hose-Fitting
!	172-1B02507	POLY TUBE 1/4 BLUE (SOFT)	Lin. Ft.	Std		Chemical Rinse Suction Hose	Hose-Fitting
0'	172-0140	POLY TUBE 1/4 NATURAL (SEMI RIDGID)	Lin. Ft.	Std	0	Chemical Injection Hose - Into Wash Chamber	Hose-Fitting
	172-1B02505	POLY TUBE 1/4 RED (SOFT)	Lin. Ft.	Std	Pre 6-2017	Was Detergent Suction Hose-Use Yellow	Hose-Fitting
	172-1B02508	POLY TUBE 1/4 YELLOW (SOFT)	Lin. Ft.	Std]	Chemical Detergent Suction Hose	Hose-Fitting
1	172-0340	POLY TUBE 3/8 NATURAL (SEMI RIDGID	Lin. Ft.	Std or Option		In Wash Chamber & from Dema device.	Hose-Fitting
lisc							Mis
	AQ-195	AQ OPERATIONS MANUAL	Each	Std	e.	AQ-4000 Operations Manual - Printed & Binded	Misc
8	321-6466K27	FRONT WHEELCARRIAGE BEARING-PVC	Each	Std or Option		Select PVC or SS Bearing for replacement	Misc
	321-5908K18	FRONT WHEELCARRIAGE BEARING-SS	Each	Std or Option		Select PVC or SS Bearing for replacement	Misc
	340-6X10-1/8	GLASS - LIGHTED CHAMBER WINDOW	Each	Std or Option		Lighted Wash Chamber Replacement Window	Miso
		GLASS-FRONT DOOR WINDOW	Each	Std or Option		Safety Glass Replacement Window	Miso
	the second s	LITE BULB -FOR CHAMBER FIXTURE	Each	Std or Option		Rough Service Bulb -Lighted Chamber Opt.	Mis
OZZLE			COUL	ora or option		Lighted onamber opt.	Nozzle
	161-NBC1565	NOZZLE 1/4 1.5 GPM 60D FULL CONE	Each	Std		Staintionay Arm Units Only.	Nozzle
		NOZZLE 1/4 1.5 GPM FULL CONE DIS, SYS.	Each	Std		Disinfect System (Opt. Some Units)	Nozzle
5	161-NBDIS		LUCI	otu	10	Disinicat Oyatem (Opt. Come Onits)	NUZZIES
7	161-NBDIS 161-NBE1565		Fach	Std		Current (Part of Wheel Rotation Sys. Opt.)	Nozzlas
7	161-NBF1565	NOZZLE 1/4 1.5 GPM 65D FLAT FAN NOZZLE 1/4 2.0GPM 120D SPIRAL JET	Each Each	Std Std		Current (Part of Wheel Rotation Sys. Opt.) Bottom center spray arm (2) Current	Nozzles Nozzles



DOMESTIC PARTS LISTING

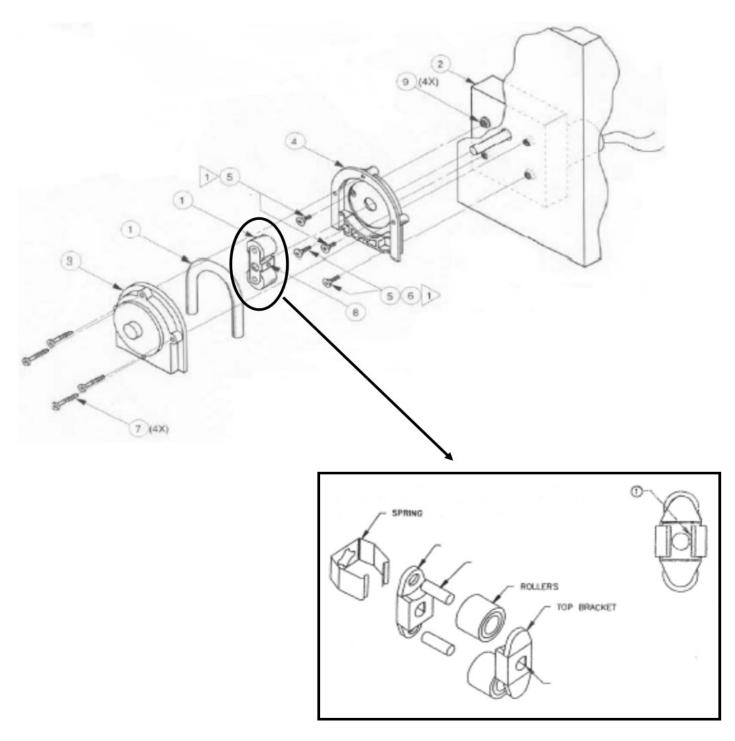
Medical Equipment Washing & Decontamination Systems

PUMPS	& MOTORS		¢		<u></u>		Pump & Motor
2	217-1XJX9	AIR BLOWER MOTOR 115V 4 SPD	Each	Option		Large AQ units up to 4K	Pump & Motors
1	217-4C445	AIR BLOWER MOTOR 495 CFM	Each	Option		Small AQ Units up to 37K	Pump & Motors
	228-3201-96	DRAIN- PUMP & MOTOR-AMT-ALUM. CAST	Assembly	Std		Cast Alum. Pump head 1-1/4 x 1-1/4	Pump & Motors
0	228-3WY84	DRAIN- PUMP & MOTOR-DAYTON (Red or Black)	Assembly	Not-Std		Canned Pump-Discontinued-See AMT	Pump & Motors
1 TO 3	211-4Z062	GEAR MOTOR 14 RPM AC - 4K SA	Each	Std or Option		Spray Arm and/or Track Drive Motor	Pump & Motors
1	EBCDU120/1NB	PUMP - PUMP HEAD ONLY- KIT, 1 HP 120/1	Each	Std	Î	Domestic 250 1K 1.5K, 2K,2.7K	Pump & Motors
1	EBCDU200/1NB	PUMP - PUMP HEAD ONLY- KIT, 1.5 HP 120/1	Each	Std or Option		Option. Standard=3k, 3.7k & 8K units	Pump & Motors
1		PUMP & MOTOR ASSEMBLY 1 HP EBARA	Assembly	Std		Domestic 250 1K 1.5K, 2K, 2.7K	Pump & Motors
		PUMP & MOTOR ASSEMBLY 1.5 HP EBARA	Assembly	Std or Option		Option. Standard=3k, 3.7k & 8K units	Pump & Motors
1	222-251450788	PUMP IMPELLER ONLY 1 HP EBARA CDU 120/1	Each	Std		Domestic 1K, 2K, & 3K	Pump & Motors
1		PUMP IMPELLER ONLY 1.5 HP EBARA CDU 120/1	Each	Std or Option		Option. Standard=3k, 3.7k & 8K units	Pump & Motors
1	EBS625001	PUMP MECH SEAL	Assembly	Std		Internal Pump Mechanical Seal	Pump & Motors
1		PUMP MOTOR ONLY 1.5 HP 120V 60HZ 56J-FRAME	Each	Std or Option		Upgrades, 3K,3.7K & 8k Models	Pump & Motors
1	211-MAGB719	PUMP MOTOR ONLY 1HP 120V60HZ 56J-FRAME	Each	Std		Domestic 1K, 2K, & 3K	Pump & Motors
1	222-340280085	PUMP MOUNTING FEET	Each	Std		All pumps	Pump & Motors
1	222-EB165X3	PUMP O-RING EBARA CDU70/5NB-2H	Each	Std		All pumps	Pump & Motors
SPRAY	ARMS (See Nozz	zles Also)					Spray Arm
6 TO 10	M3-300-001	CLEVIS JOINT BUSHING	Each	Std			Spray Arms
2	M3-41	LINKAGE ARM LONG ASSEM. 3K	Assembly	Std or Option		Linkage from spary arm to spray arm.	Spray Arms
2	M3-43	LINKAGE ARM SHORT ASSM. 3K	Assembly	Std or Option		Linkage arm from track sprocket to long link arm	Spray Arms
8 TO 12	317-9452K39	O-RING BUNA DASH 219 B/HD I/S	Each	Std or Option		Interior Bulkhead O-Ring for spray arms	Spray Arms
4	317-9452K44	O-RING BUNA DASH 325 B/HD O/S	Each	Std		Bulkhead-exterior o-ring	Spray Arms
4 TO 8	M3-35-005	SA BEARING L/R SIDE	Each	Std		UHMW Material - SA Bearing - both Left & Right Si	Spray Arms
1 TO 4	M3-35-035	SPRAY ARM BEARING SUPPORT BRKT	Assembly	Option		FOR OLDER AQ UNITS	Spray Arms
THERM	OMETERS						Tem
1	316-38675K13	THERMOMETER "C" CONTROL PANEL	Each	Std or Option	[International, option	Temp
1	316-4141K11	THERMOMETER ECONOMY PANEL	Each	Not-Std		Control Panel Water Temperature Display - Option	Temp
1	316-3946K125	THERMOMETER RND DIAL 3" 1/2NPT	Each	Std or Option		Fill Line Thermometer - Optional	Temp
TRACK							Track Sys
4		BEARING SLEEVE, FLNGD, NYLON, 5/8	EA	Std or Option		Track drive bar (2) & Door handle (2)	Track Sys.
	M32-55	BRUSH ASSEMBLY FRONT 4" - EACH	Assembly-Each	Std or Option		Track, requires two	Track Sys.
_	M32-56	BRUSH ASSEMBLY REAR 6" - EACH	Assembly-Each	Std or Option		Track, requires two	Track Sys.
	M3-159	CHAIN OPENING SEAL	Each	Std or Option			Track Sys.
		CHAIN-DELRIN-35 PITCH	Lin. Ft.	Std or Option			Track Sys.
1	324-35PC CL	CHAIN-SS CONNECTING LINK-35 PITCH	Each	Std or Option		Track drive chain - SS links	Track Sys.
	324-FT35PC	CHAIN-SS LINK-35 PITCH	Lin. Ft.	Std or Option			Track Sys.
		COLLAR-ALUM SET 5/8 BORE 2PC	Each	Std or Option	1	Track drive bars set collars (4)	Track Sys.
		DRIVE MOTOR SPROCKET 10 TOOTH FORGED 1/2:	Each	Std or Option		Track drive motor sprocket (1)	Track Sys.
		DRIVE ROD END JOINT-SS	Each	Std or Option		Screws into Track Sprocket-Large 40 Tooth	Track Sys.
	321-1F636	PILLOW BLOCK BEARING 5/8 W SS HOUSING	Each	Std or Option		Under side of Track Frame	Track Sys.
	M3-49-200	TRACK CHAIN-LEFT PLAST 31-5/8	Assembly	Std or Option		Plastic chain on left side	Track Sys.
	M3-49-220	TRACK CHAIN-MOTOR SS 54-11/16	Assembly	Std or Option		Plastic/SS chain from drive motor to large sprock	Track Sys.
	M3-49-210	TRACK CHAIN-RIGHT PLAS 25-5/8	Assembly	Std or Option		Plastic chain on right side	Track Sys.
	98355A160	TRACK COTTER PIN-1/8 X 2-1/4 STAINLESS	Each	Std or Option		Small sprocket pins	Track Sys.
	5M125-0	TRACK COTTER PIN-3/16 X 3 STAINLESS	Each	Std or Option		Large sprocket pins	Track Sys.
	M3-49-065	TRACK DRIVE BAR SHAFT-3K	Each	Std or Option	4	Drive bars for wheel rotation (3)	Track Sys.
1757).	M3-49-110	TRACK SPROCKET-LARGE 40 TOOTH 5/8" BORE	Each	Std or Option		Large sprockets on ends of front drive bar (2)	Track Sys.
104.5	M3-49-100	TRACK SPROCKET-SMALL 14 TOOTH 1/2" BORE	Each	Std or Option	Pre-2004	Small sprockets on ends of drive bars (3)	Track Sys.
	M3-49-105	TRACK SPROCKET-SMALL 14 TOOTH 5/8 BORE	Each	Std or Option		Small sprockets on ends of drive bars (3)	Track Sys.
VALVES	S (SOLENOID & I						Valve
1	15537-WYN1	CHECK VALVE-1-1/4"-FNPT-BRASS	Each	Std		Older Sys- Drain Pump-anti-syphon-Discontinue.	Valves
1 TO 3	131-08F22	SOLENOID VALVE-1/2"-PARKER 50/60HZ	Complete	Std & Option		Fill, Drain, & Disinfect Sys.Opt. (black coil)	Valves



TYPICAL CHEMICAL PUMP ASSEMBLY

Medical Equipment Washing & Decontamination Systems



Aqua Phase, A Division Mid-State Stainless Inc. • 330 W. Benson Ave. • PO Box 228 • Grantsburg, WI 54840 • USA 800-208-9274 • 715-463-5851 • FAX: 715-463-5853 • Email: aquaphase@medwashers.com • WEB: www.aqua-phase.com



VALVE INSPECTION PROCEDURES

Medical Equipment Washing & Decontamination Systems

Valve inspection can be performed while the valve is still piped in line.

The Valves to be inspected may be:

- Fill Line Valve
- Disinfectant Line Valve (Option)
- Drain Valve (pre-2005)
- Main Chamber Valve (Pre-2005).
- 1. Unplug the Aqua Phase from the power Supply
- 2. Turn off the water supply to the Aqua Phase
- 3. Loosen the Fill Line connection (to release water pressure).
- 4. Remove the Retainer clip or Cap
- 5. Remove the Data Label Plate if an Asco Valve.
- 6. Lift the Unit Solenoid (electrical coil) up, off the Plunger Tube Assembly (*Do not miss place the spring or tension clip on the Plunger Tube assembly*).
- 7. Remove the bolts connecting the valve Cover/Solenoid Base to the valve Body.
- 8. Separate the valve Cover/Solenoid Base AND the Diaphragm from the valve Body. (*Be not to miss place the springs between the Cover/Solenoid Base and the Diaphragm*). Pay attention to the location of the valve Body Gasket/O-ring.
- 9. Look at/into the valve Body for and dirt or debris, and remove if any exists.
- 10. Carefully, separate the Diaphragm for the Cover/Solenoid Base.
- 11. Inspect the Diaphragm for any damage or wear such as cracking, blisters, or warps. The Diaphragm should have the same pliability/flexibility across its surface.
- 12. Locate the Bleed Hole (1/2" Valves) in the Diaphragm and make certain it is not plugged or clogged with debris or hard water particles.
- 13. Check that the Core Spring and Core Assembly moves freely inside the Cover/Solenoid base.

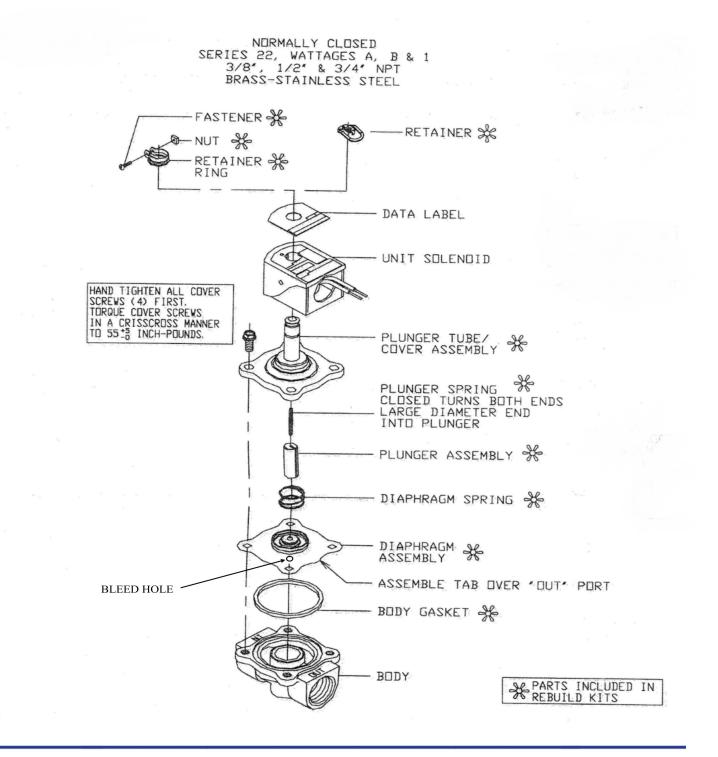
If you find there are issues with items 11, 12, or 13 from above, a valve rebuild kit may need to be ordered and installed.

When reassembling the valve:

IT IS CRITICAL TO VALVE OPERATIONS THAT THE BLEED HOLE be towards the "OUT" stamped into the valve Body (*the Bleed Hole will be at about 45 degree from the* "*OUT*" *stamp*).

IT IS CRITICAL TO VALVE OPERATIONS THAT BOTH THE Core Spring and Diaphragm Spring exist and are in position.







SINGLE-STAGE INJECTOR MODELS 200-3C, 200C, 201C, 202C, 203C, 204C, 206C, 208C, 2012C

INSTALLATION INSTRUCTIONS

1. PARTS

- B. C
- rs Injector. Drum protector disc. Three brass nozzle bushings. Plastic Tubing 8' long with foot strainer. Backup washer (Models 204C & smaller).

2. INSTALLATION

- Selecting the nozzle bushing. Find the appropriate APPLICATION under Section 4 and use the tables to select one of the three bushings supplied. Push the bushing into the injector inlet, small end first, as far as it will go. See Fig. 1.
- B. .

Supply Tubing Fitting etering Screw Wate Nozzi Bus FIGURE 1

Back up washer: In some applications a flexible hose and shut off gun are used downstream from the injector. When the gun is shut off a momentary back flow can develop and push out the nozzle bushing. To prevent this, place the plastic beckup washer behind the nozzle before screwing the injector onto the injet pipe.

Placement in the water line: The injector may be installed in a horizontal or vertical line and with the knob in any position below, above, or to the side. Water flow must be in the direction of the arrow on the injector body. If the injector pipe size is different from the line size, use pipe bushings or reducers as required. (Injector selection is based on flow, not line size.)

Connection to chemical supply D.

Drop the end of the tubing with the strainer into the fluid product container. Cut the tubing to any convenient length and slip the open end over the injector fitting. The container may be more than 8 feet below the injector (extra tubing required) but injection capacity will be less. Do not place the container above the injector unless the injector is under pressure when not in use. This will prevent free siphoning. The metal drum protector disc may be used to cover the container opening and to hold the tubing in place. Twist the disc at the slit for easy application.

3. CHEMICAL FEED ADJUSTMENT

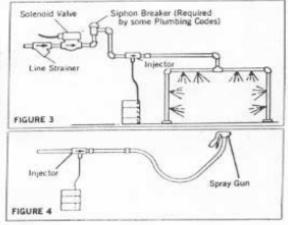
See FIG. 1 for the location of the metering screw in the knob. The knob may be re-oriented for better accessibility by removing the 4 machine screws and turning it to the new position. Turn the metering screw to the left to increase the injection rate. Five turns provide the maximum shown in Table 1. These figures are with 8 feet of suction tubing, a lift of 4 feet from the fluid container to the injector, and for a maximum water temperature of 140°F. Injectors will operate at reduced injection rates up to 200°F or a lift up to 25 feet. If the chemical is viscous (above 75 cps) the maximum lifection rates of injectors up to Model 204C can be as much as doubled by using %" ID tubing. (Dema part 100-12L.) Use a 1° piece of regular tubing over the Inlet barb as a bushing. Optional "T" type metering knob (see parts list on back page). Screw pre-selected metering tip (fixed orifice) into inlet barb before attaching obstic tubing.

plastic tubing.

4 APPLICATIONS

SPRAYING SYSTEM AT LINE PRESSURE FIGURES 3 AND 4.

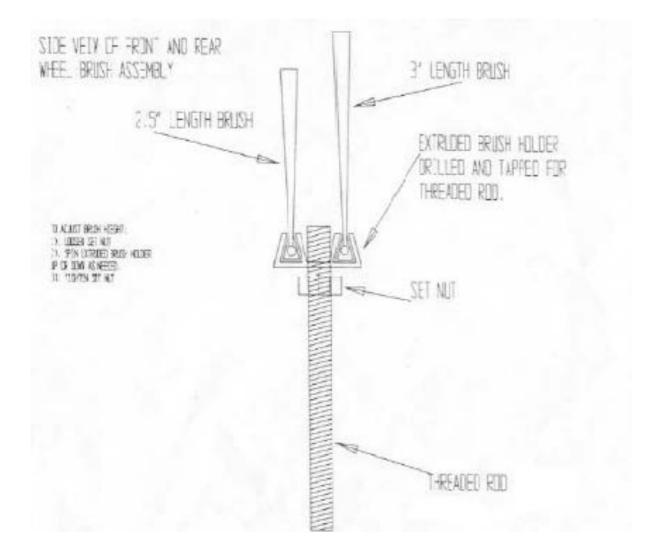
SPRAYING SYSTEM AT LINE PRESSURE FIGURES 3 AND 4. Select the mozele bushing to match your total spray nozzle flow and pressure as shown in Table 1 on page two. Spray mozzle catalog flow ratings are the most convenient method of determining water flow. Once an injector has been matched to a spray nozzle system, it will continue to function regardless of fluctua-tions in line pressure, as the water flow will also fluctuate in proportion. Therefore, if your line pressure is unknown, it is permissible to use spray nozzle ratings at any pressure for the purpose of selecting an injector. Flow ratings at 40 psi are the basis of the spray nozzle numbering system and are therefore most frequently used. If there are lengthy piping, hose, or other restrictions between the injector and nozzles, these pressure losses must be added to the rated pressure before entering Table 1 (see Table 12).





TECHNICAL DATA WHEEL BRUSH ADJUSTMENT

Medical Equipment Washing & Decontamination Systems



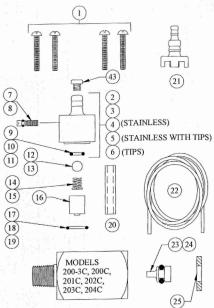
Aqua Phase, A Division Mid-State Stainless Inc. • 330 W. Benson Ave. • PO Box 228 • Grantsburg, WI 54840 • USA 800-208-9274 • 715-463-5851 • FAX: 715-463-5853 • Email: aquaphase@medwashers.com • WEB: www.aqua-phase.com

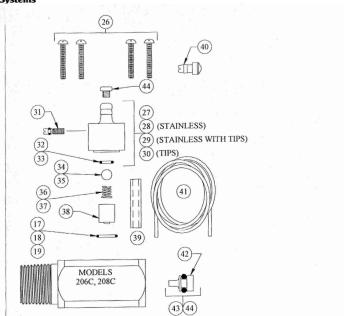
SINGLE-STAGE INJECTOR MODELS: ** 200-3C, 200C, 201C, 202C, 203C, 204C, 206C, 208C

TECHNICAL DATA

Medical Equipment Washing & Decontamination Systems

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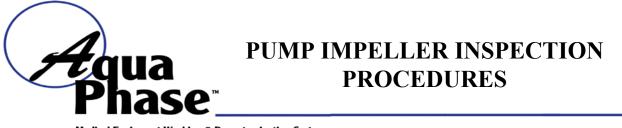


NO.	PART NO.	DESCRIPTION
1	24-33	Screw #8-32 x 7/8" Lg. (4-Reqd.)
2	24-32	Metering Knob Assy.
3	24-32PS	Metering Knob Assy. (-P Injectors)
4	24-32S	Metering Knob Assy. (Stainless)
5	24-32ST	Metering Knob Assy. (Stainless w/Tips)
6	24-32T	Metering Knob Assy. (Tips)
7	100-24	Metering Screw
8	100-24PS	Metering Screw (-P Injectors)
9	24-25	Check Valve O-Ring (EP)
10	24-258	Check Valve O-Ring (Silicone)
11	24-25V	Check Valve O-Ring (Viton)
12	24-24P	Check Valve Ball (Teflon)
13	24-24S	Check Valve Ball (Stainless)
14	24-23	Check Valve Spring (Stainless)
15	24-23-2	Check Valve Spring (Hastelloy)
16	24-34-	Check Valve Core (Specify Model No.)
17	25-29	Metering Knob O-Ring (EP)
18	25-298	Metering Knob O-Ring (Silicone)
19	25-29V	Metering Knob O-Ring (Viton)
20	61-107-2	Ceramic Weight for ¼" ID Tubing for 200-3C Thru 204C
21	24-11MP	Foot Strainer
22	100-12	Vinyl Tubing (3/8" OD x 8' Lg.)
23	24-8-	Water Nozzle & O-Ring Assy. (Brass) Add Num. Stamped on Nozzle
24	24-8S-	Water Nozzle & O-Ring Assy. (Stainless) Add Num. Stamped on Nozzle

NO.	PART NO.	DESCRIPTION
25	24-31	Back-Up Washer (Specify Model No.
26	23-7	Screw (1" Lg.) (4 Reqd.)
27	23-32	Metering Knob Assy.
28	23-32S	Metering Knob Assy. (Stainless)
29	23-32ST	Metering Knob Assy. (Stainless w/Tips)
30	23-32T	Metering Knob Assy. (Tips)
31	23-24	Metering Screw
32	23-11	Check Valve O-Ring (EP)
33	23-11V	Check Valve O-Ring (Viton)
34	23-10	Check Valve Ball (Stainless)
35	23-10P	Check Valve Ball (Teflon)
36	23-9	Check Valve Spring (Stainless)
37	23-9-2	Check Valve Spring (Hastelloy)
38	23-34-	Check Valve Core (Specify Model No.)
39	61-107	Ceramic Weight for 3/8" ID Tubing for 206C Thru 208C
40	24-11L	Foot Strainer
41	100-12L	Vinyl Tubing (1/2" OD x 8' Lg.)
42	23-8-	Water Nozzle & O-Ring Assy. (Brass) Add Num. Stamped on Nozzle

ACCESSORIES

NO.	PART NO.	DESCRIPTION	
43	100-15-	Metering Tip (Specify Color)	
	100-15K	Metering Tip Kit	
44	61-9	Metering Tip (Specify Color)	
	61-9K	Metering Tip Kit	



Medical Equipment Washing & Decontamination Systems

WARNING

Unplug the machine from the power supply before performing any service procedures.

It is recommended that you contact the factory at 800-208-9274 before attempting to clear debris from the pump impeller. Removing debris from the pump impeller requires disassembly of the pump.

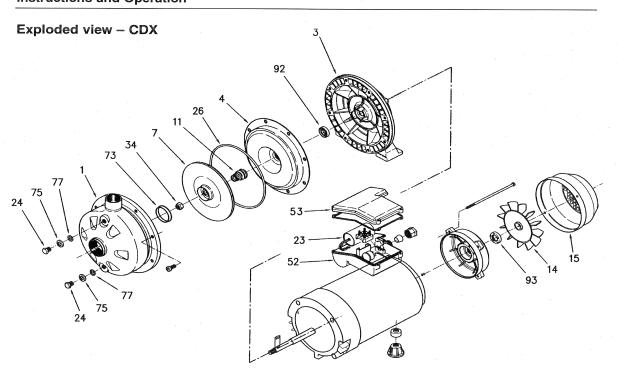
- 1. Unplug the Aqua Phase from the power supply.
- 2. Disconnect the electrical wires at the pump.
- 3. Disconnect the hose going to the inlet of the pump.
- 4. Disconnect the hose or piping from the pump outlet.
- 5. Remove the pump mounting bolts from the underside of the machine.
- 6. The pump is composed of two components: the pump head and the pump motor.
 - You do **not** need to remove the pump head from the pump motor.
 - You do need to take the pump head apart.
- 7. Remove the bolts holding the pump head together.
- 8. You may need to tap (hit) the pump head assembly to free the two halves.
- 9. Inspect the pump impeller.
 - Check the impeller housing and the inlet elbow for any obstructions.
 - Remove debris if necessary.
- 10. Inspect the pump seal/gasket.
 - Replace if damaged.
 - If your pump has an "O-Ring" seal, you may order a replacement from the factory.
- 11. Reassemble and reinstall the pump.



MAIN SYSTEM PUMP

Medical Equipment Washing & Decontamination Systems

Model CDU, CDX, 2CDU, 2CDXEBARA End Suction Centrifugal / Two-stage CentrifugalInstructions and Operation

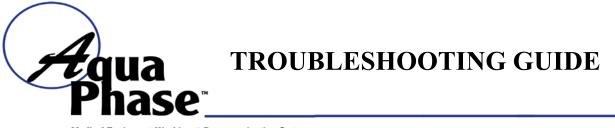


Location No.	Part Name	Material	No. for 1 Unit
001	Casing	304 Stainless	1
003	Motor bracket	Cast Aluminum	
004	Casing cover	304 Stainless	1
007	Impeller	304 Stainless	1
011	Mechanical seal	Carbon/Ceramic	1.
014	Fan	Polypropolene	1
015	Fan Cover	Steel	1
023	Capacitor	Single Phase only	1
024	Priming/Drain plug	303 Stainless	2
026	O-Ring	NBR	1
032	Key	304 Stainless	1
034	Impeller nut	304 Stainless	1
052	Terminal box	Plastic	1
053	Terminal cover	Plastic	1
073	Casing ring	NBR	1
075	Washer	304 Stainless	2
077	O-ring	NBR	2
092	Lip seal		1
093	Lip seal	_	1



EBARA International Corporation Standard Pump Division

9



Medical Equipment Washing & Decontamination Systems

Note: This Guide may help you isolate a problem and, as a result, eliminate the need to contact technical support, allowing continued productivity.

Prior to attempting any suggested servicing procedures, **unplug Aqua Phase from the power source.**

Description	Page
Aqua Phase Will Not Start	Page 37
Aqua Phase Will Not Fill With Water	Page 38
Aqua Phase Will Not Stop Draining / Draining Takes Too Long	Page 39
Aqua Phase Will Not Stop Filling / Error Message: Fill Time Expired	Page 40
Items Washed Have Water Spots or Cloudy Film	Page 41
Items Not Cleaned Properly	Page 42
Growling Noise Pump	Page 43
Low Pressure Indicator Light/Message Is Always On	Page 44
Using Too Much AQ-240 Cleaning Solution or AQ-260 Rinse Agent	Page 45

Table of Contents

For additional information, contact Aqua Phase.

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AQUA PHASE WILL NOT START

Medical Equipment Washing & Decontamination Systems

Possible Causes/Solutions:

1. NO MESSAGE ON LCD DISPLAY SCREEN.

- Aqua Phase not plugged in
- GFCI not reset in power cord
- Circuit breaker tripped
- Blown fuse in Aqua Phase Control Panel Assembly

2. GFCI WILL NOT RESET.

- Circuit breaker tripped.
- Power outage to the area of the building.
- Defective GFCI
- Short in Aqua Phase system and GFCI doing its job.

3. 1 & 2 ARE OK

Then check:

- Front door open
- Front door out of adjustment/not contacting Front Door Safety Switch
- Blown fuse in Control Panel Assembly
- Defective Front Door Safety Switch
- Defective Start Button

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AQUA PHASE WILL NOT FILL WITH WATER

Medical Equipment Washing & Decontamination Systems

Possible Causes/Solutions:

1. NO POWER TO THE AQUA PHASE

- Connect Aqua Phase to a standard 20 AMP electrical
- Press the reset button located on GFCI on the Aqua Phase power cord

2. WATER SUPPLY IN NOT TURNED ON

- Be certain the fill and drain connections are secure
- Slowly turn on the water supply

3. KINK IN THE WATER HOSE

• Inspect water supply hose to ensure there are no sharp bends in the hose

4. FILL-LINE FILTER SCREEN/WASHER PLUGGED

- Turn off water supply. Disconnect Fill hose from "Fill" line connection at the Aqua Phase.
- Inspect fill-line filter screen/washer. If plugged, contact Aqua Phase for a replacement. You may temporarily replace the fill-line filter screen/washer with a standard hose washer. However, long-term operation without this filter screen may damage the Fill valve.

5. DEFECTIVE HIGH-LEVEL WATER CONTROL FLOAT SWITCH

- Unplug the Aqua Phase from the power supply
- Call Aqua Phase factory for assistance

6. WATER SUPPLY PRESSURE IS TOO LOW

- Turn-off water supply
- Disconnect water supply hose from Aqua Phase
- Determine if the water supply is adequate. Position end of hose in large bucket over drain and turn-on your water supply. If water fills a one-gallon pail in 20 seconds, the water supply is adequate. Reconnect hose to Aqua Phase and turn-on water supply.

7. FILL VALVE SOLENOID IS DAMAGED OR HAS DEBRIS IN IT

- See "Valve Inspection Procedures" in the this Aqua Phase Operating Manual
- Remove Fill hose from "Fill" line connection at the Aqua Phase. Check that the filter scree/washer is in in place, intact, and not plugged.
- If problem persists, call the Aqua Phase factory



Medical Equipment Washing & Decontamination Systems

Possible Causes/Solutions:

1. PRIMARY FILTER SCREEN DIRTY

• Clean Primary Filter Screen (located in the Water Reservoir inside the Wash Chamber).

2. SECONDARY FILTER SCREEN DIRTY

• Clean Secondary Filter Screen (located in the Water Reservoir under the Primary Filter Screen inside the Wash Chamber).

3. KINK IN WATER DRAIN HOSE

• Inspect water Drain Hose to ensure no shard bends in hose.

4. DIRT, DEBRIS, OR HARD WATER DEPOSITS ON LOW-LEVEL FLOAT SWITCH

- Unplug the Aqua Phase from the power supply.
- Locate the Low-Level Float Switch in the Water Reservoir, inside the Wash Chamber.

**Inspect Float Switch to ensure that it is clear of debris and moves freely.

5. DAMAGED OR DEFECTIVE LOW-LEVEL FLOAT SWITCH

- Unplug the Aqua Phase from the power supply.
- Inspect the Low-Level Float Switch for damage, such as a cracked fitting or binding.
- Replace if damaged—you may order replacement parts by calling your dealer or the factory.

6. DRAIN PUMP FUSE BLOWN.

• Test fuse in Control Panel Assembly.

7. FAULTY DRAIN PUMP



Medical Equipment Washing & Decontamination Systems

Immediately:

- Press the "STOP" button.
- Shut off the water supply.

Possible Causes/Solutions:

1. DOOR NOT PROPERLY CLOSED.

2. FRONT DOOR GASKET DAMAGED OR WORN.

- Inspect Front Door Gasket for wear or damage.
- Replace if necessary—you may order replacement parts my calling your dealer or the factory.

3. EXCESS BUILD-UP OF HARD WATER DEPOSITS ON HIGH-LEVEL FLOAT SWITCH

- Unplug the Aqua Phase from the power supply.
- Locate the High-Level Float Switch in the Water Reservoir, inside the Wash Chamber.

**Inspect High-Level Float Switch to ensure that it is free of debris and moves freely.

4. DAMAGED OR DEFECTIVE HIGH-LEVEL FLOAT SWITCH

- Unplug the Aqua Phase from the power supply.
- Inspect the High-Level Float Switch for damage, such as a cracked fitting or binding.
- Replace if damaged—you may order replacement parts by calling your dealer or the factory.
- Drain Hose end is submerged in water. (Water is syphoning back into the Aqua Phase).

5. FILL VALVE HAS DEBRIS STUCK IN IT.

- See "Valve Inspection Procedure".
- Remove the Fill Hose from the fill line connection at the Aqua Phase. Check that the filter screen/washer is in place and intact.
- If problem remains, call the factory for assistance.



ITEMS WASHED HAVE WATER SPOTS OR CLOUDY FILM

Medical Equipment Washing & Decontamination Systems

Possible Causes/Solutions:

30 WATER TEMPERATURE BELOW 105°F:

- Check the temperature of the water reaching the Aqua Phase.
- Drain the Aqua Phase.
- Press the "START" button. Allow the Aqua Phase to fill.
- As soon as Aqua Phase begins to pump, press the "STOP" button.
- Open the front door, place a thermometer in the Water Reservoir to check the water temperature. Water temperature should be between 105°-130°.
- AQ-260 Rinse-Aid Solution requires a water temperature at or above 105°

40THE WATER SUPPLY TO THE AQUA PHASE IS "HARD" WATER.

- The AQ-240 Cleaning Solution, in conjunction with the spray nozzles are in effect cleaning the water and taking the hard water particles out of suspension.
- A Water Fill Assembly (5-10 Micron Cartridge) from Aqua Phase factory, installed at the Fill Line may correct this depending on the water contaminants.
- It may be correctable, pending the pH of the water, and the totally dissolved solids of the water to alter the injection rate of the AQ-240 Cleaning Solution to reduce the amount of solids being taken out of suspension.

50RINSE-AID SOLUTION CONTAINER EMPTY

• Check the level of rinse-aid solution, refill if necessary. The chemical solutions are located inside the Mechanical Cabinet at the rear of the Aqua Phase.

40RINSE CHEMICAL INJECTOR HOSE OR FITTINGS ARE WORN.

- Inspect chemical hoses for cracks and inspect chemical hose fittings for cracks or if loose.
- Replace if damaged—you may order replacement parts by calling your dealer or Aqua Phase.

PQVGUK'

- The solution injection rates are preset at the factory for the worst possible water condition expected to be found.
- If spotting or clouding is present only on the first item washed, it is possible that you will need to run a "warm-up cycle" with Aqua Phase. Run a "3-minute" wash cycle with the Wash Chamber empty to allow the Wash Chamber to be warmed-up prior to commencing normal washing operations.
- If problem persists, call the factory for assistance.



ITEMS NOT CLEANED PROPERLY

Medical Equipment Washing & Decontamination Systems

Possible Causes/Solutions:

1. ARE YOU USING AQUA PHASE DETERGENT & RINSE SOLUTIONS?

• Aqua Phase chemicals are specifically designed for use in the Aqua Phase systems. They are formulated to clean equipment virtually spot-free and speed drying time. *You may order cleaning chemicals by calling your dealer or the factory.*

2. DETERGENT SOLUTION CONTAINER IS EMPTY.

• Check the level of detergent and refill if necessary. *The chemical solutions are located inside the Chemical Cabinet.*

3. FILTER SCREEN(S) NOT CLEAN.

• Clean Primary Filter Screen (Primary Filter Screen is located in the bottom of the Water Reservoir located inside the Wash Chamber).

4. SPRAY NOZZLES CLOGGED

- Virtually inspect spray nozzles for debris.
- For spray nozzles that are clogged, note the position of the spray nozzle's relative spray angles.

5. CHEMICAL PUMP HOSES ARE WORN.

6. LONGER WASH CYCLE REQUIRED.

- Set the wash cycle time to "7 MINUTES" or to the longest time cycle available.
- Press the "Start" button, and allow Aqua Phase to run a complete cycle.

7. WATER TEMPERATURE TOO LOW.

- Check the temperature of the water reaching the Aqua Phase.
- Drain the Aqua Phase.
- Press the "START" button. Allow the Aqua Phase to fill.
- As soon as Aqua Phase begins to pump, press the "STOP" button.
- Open the front door, place a thermometer in the water reservoir to check the water temperature. The recommended water temperature is 115-140°. (105° is functional).



Medical Equipment Washing & Decontamination Systems

Possible Causes/Solutions:

The "growling" noise is caused by air getting into the pump impeller. Growling noise is normally heard at the end of the drain cycle. If you hear it continually, you have may one of the following problems.

1. MACHINE NOT IN LEVEL OPERATING POSITION

- Ensure that the Aqua Phase unit is level
- **PRIMARY OR SECONDARY FILTER SCREEN(S) NOT CLEAN** Clean Filter Screen(s) located in the bottom of the wash reservoir inside the Wash Chamber

3. HIGH-LEVEL FLOAT SWITCH COVERED WITH DEBRIS

- Unplug the Aqua Phase from the power supply
- Locate the High-level float switch in the Water Reservoir inside the Wash Chamber.
- Inspect for debris covering the probe
- Remove debris, if present

4. PUMP IMPELLER CLOGGED WITH DEBRIS

• See "Pump Impeller Inspection Procedures" in this Aqua Phase Operating Manual. It is recommended that you contact the factory before you attempt to clear debris from the pump impeller.

5. CHEMICAL INJECTOR HOSE OR FITINGS ARE CRACKED OR LOOSE

- Inspect Chemical Hoses and fittings for cracks and if loose.
- Replace if damaged. You may order replacement parts by calling your dealer or the factory

6. CHEMICAL PUMP HOSE CRACKED

- Inspect hoses located inside the chemical pumps for cracks.
- Replace if damaged. You may order replacement parts by calling your dealer or the factory

7. FOAM IN WATER RESERVOIR AREA

- Caused by something on the item washed or by the use of a foaming detergent or rinse-aid. Foam may affect certain sensors that control the filling and draining of water.
 - Press the "**Stop**" button and wait a few minutes until the foam dissipates.
 - Remove the hose from all cleaning supply bottles in the Aqua Phase Chemical Cabinet.
 - Press "Start" Button and allow the Aqua Phase to do a complete cycle.
 - Repeat these steps until Aqua Phase starts draining normally.



Medical Equipment Washing & Decontamination Systems

Possible Causes/Solutions:

The "Low Pressure" indicator light is to inform you that your Aqua Phase may not be spraying an adequate amount of water to achieve proper cleaning.

1. FILTER SCREEN(S) NOT CLEAN

- Clean filter screen(s)
- Clean Primary Filter Screen (Primary Filter Screen is located in the bottom of the water reservoir, located inside of the Wash Chamber).
- See also Making "Growling" Noise

2. DEFECTIVE PRESSURE SENSOR.

• Replace—you may order replacement parts by calling your dealer or the factory.

3. PUMP IMPELLER CLOGGED WITH DEBRIS

• See "**Pump Impeller Inspection Procedures**" located in the *Servicing Procedures Guide* section of this Aqua Phase Operating Manual. It is recommended that you contact the factory before servicing the pump impeller.

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USING TOO MUCH AQ-240 CLEANING SOLUTION OR AQ-260 RINSE AGENT

Medical Equipment Washing & Decontamination Systems

Possible Causes/Solutions:

1. CHEMICAL PUMP HOSE WORN.

- Inspect hoses located inside the chemical pumps for cracks
- Replace if damaged—you may order replacement parts by calling your dealer or the factory.

2. CHEMICAL PUMP ROLLER ASSEMBLY IS WORN.

• Inspect chemical pump hose roller and determine if chemical pump hose is being fully pinched. If not, replace both the chemical hose and the roller assembly.

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AQUA PHASE CHEMICALS & DESCRIPTIONS

Medical Equipment Washing & Decontamination Systems

AQ-240 Cleaning Solution

The Cleaning Solution was developed and formulated by Aqua Phase, specifically for use in the Aqua Phase systems. The AQ-240 is an industrial grade cleaner, with an elevated pH, to breakdown the fluids, proteins, and carbohydrate commonly found on medical equipment. In conjunction with the AQ-240 breakdown processes, and the spray impact from the Aqua Phase system, an excellent job is done in the removal of the gross soil contaminants. We can't put on the bottle, but we can prove the effectiveness of an Aqua Phase system with the use of AQ-240 against CDIF as proven by an independent, third party, testing laboratory.

AQ-260 Rinse Aid Solution

The Rinse Aid Solution was developed and formulated by Aqua Phase, specifically for use in the Aqua Phase Systems. The Aqua Phase AQ-260 was one of the first rinse-agents ever developed to activate at 105° (F). When activated, the AQ-260 reduces the surface tension of any residual water droplets on your medical equipment which eliminates water spots. The reduced surface tension of the water also aids in the process of flash evaporation resulting in air drying of equipment surfaces in 2-3 minutes.

AQ-280 Rust Inhibitor Rinse Solution

The Rust Inhibitor can be used periodically, or all the time in place of the AQ-240 Rinse Aid Solution. AQ-280 is a reformulation of a fluid used by US Steel Mills that protected raw steel after in came out of the forges to prevent oxidation (rusting) of the unprotected metal surfaces. The reformulation allows for a micro this coating to the surfaces, without a cloudy, or grease film residue being left on medical equipment. The AQ-280 inhibits the oxidation process on existing equipment, and provides a protection to surface of uncoated metals that the original equipment manufacturer may not have provided.

AQ-725 Deliming Solution

When hard water is supplied to the Aqua Phase system, the periodic use of the AQ-725 is a great preventative maintenance measure. The AQ-725 is an industrial grade solution, similar to those used to clean the drum of a cement mixing truck. The AQ-725 breaks down the deposits that may build up on the Aqua Phase chamber walls due to the hard water that is supplied to the Aqua Phase system. It is easy-to-use, pre-measured, can be used weekly or as needed, and the instructions are printed on the quart bottle.

AQ-128 HDQ Neutral Disinfectant

The HDQ Neutral is quart based disinfectant suitable for the disinfectant of hard, non-porous environmental surfaces. Use of the AQ-128 in Aqua Phase does not require a post rinse like some disinfectants. A review of the bottle labeling is required for a complete listing of organisms that HDQ Neutral is effective against. A few included are: MRSA, VRE, HBV, HCV, HIV, and certain virucidal and fungicidal claims. HDQ has a 1 ounce per gallon dilution rate.

AQ-130 Germicidal PD-128 Disinfectant

The Spartan Chemical, PD-128 has claims of a Tuberculocidal grade/type of disinfectant. Use of the AQ-130 (Spartan PD-128) does not require a post rinse, has a dilution rate of 1 ounce per gallon, and a kill claim against HIV of 1 minute contact time. Other claims include: fungicidal, staphylocidal, pseudomonacidal, and virucidal.

PRE-MEASURED - EASY & READY TO GO!

AQUA PHASE SOLUTIONS ARE PLACED IN THE UTILITY PANEL OF YOUR AQUA PHASE UNIT

Aqua Phase, A Division Mid-State Stainless Inc. • 330 W. Benson Ave. • PO Box 228 • Grantsburg, WI 54840 • USA 800-208-9274 • 715-463-5851 • FAX: 715-463-5853 • Email: aquaphase@medwashers.com • WEB: www.aqua-phase.com

4 gallons/case Phase

4 gallons/ case

4 gallons / case

12 quarts / case

4 gallons /case

4 gallons / case



Detergent designed specifically for use in the Aquaphase Wheelchair Washing

Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

SAFETY DATA SHEET

1. Product and Company Identification

AQUAPHASE AQ-240 CLEANING SOLUTION

Product Name Product Number Product Type Product Use

Manufacturer/Supplier

Company Contact Emergency Telephone Number 612-672-0022 1-800-255-3924

National Purity, LLC.

Brooklyn Center, MN 55430

P678 Mixture

Machine.

2. Hazards Identification

6840 Shingle Creek Parkway, Suite #23

GHS Classification in accordance with 29 CFR 1910 OSHA HCS

Acute toxicity, Oral (Category 3) H301 Skin corrosion/irritation, (Category 1B) H314 Eye damage/irritation, (Category 1) H318 Acute toxicity, inhalation (Category 4) H332 Acute aquatic toxicity, (Acute 2) H401 Chronic aquatic toxicity, (Chronic 3) H412

GHS Label elements, including precautionary statements

Pictogram

Signal word

Danger

an an taise

Hazard Statements			
H301	Harmful if swallowed.		
H314	Causes severe skin burns and eye damage.		
H318	Causes serious eye damage		
H332	Harmful if inhaled.		
H401	Toxic to aquatic life		
H412	Harmful to aquatic life with long lasting effects.		
Precautionary Statements			
Prevention			
P280	Wear protective gloves/protective clothing/eye p	rotection/fac	ce protection.
P260	Do not breath mist, vapors, or spray.		
P264	Wash hand and exposed skin thoroughly after ha	ndling.	
P270	Do not eat, drink or smoke when using this produ	ict.	

Avoid release to the environment.

3/5/2015

P271

P273

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Use only outdoors or in a well ventilated area.

Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

Response P301+P310+P330

P303+361+P353+P363

P305+P351+P338

P310 P304+P340+P312

Storage/Disposal P405 P501

Store locked up. Dispose of contents/container in accordance with local, state and federal regulations.

Immediately call a POISON CENTER/doctor for medical assistance.

IF SWALLOWED, immediately call a POISON CENTER/doctor. DO NOT INDUCE VOMITING. Rinse mouth with water. Never give anything to

IF ON SKIN, Immediately take off all contaminated clothing. Rinse skin with water or shower if appropriate. Wash contaminated clothing before reuse.

IF IN EYES, rinse cautiously for several minutes. Remove contact lenses if

IF INHALED: remove person to fresh air and keep comfortable for breathing.

.3. Composition/Information on Ingredients

present and easy to do so. Continue rinsing.

Call a POISON CENTER/doctor if feeling unwell.

an unconscious person.

The criteria for listing components in this section are: Ingredients that meet the criteria for carcinogenic, toxic to reproduction, or specific target organ toxicity and components otherwise considered hazardous according to OSHA which exceed the cut off limits for SDS specified by the criteria for mixtures are listed. Non hazardous components are not listed. This is not a composition disclosure. Exact percentages are considered proprietary and a trade secret.

Hazardous Components CAS# Classification % Potassium hydroxide 1310-58-3 H301, H314, H318, H402, H412 10-20% 1344-09-8 Sodium silicate H302, H315, H320, H333, H402, H412 10-15% Sodium gluconate 527-07-1 H316, H320 2-8%

4. First Aid Measures

Description of First Aid Procedures	
General Advise	Consult a physician. Show this SDS to the doctor.
In Case of Eye Contact	Flush with cool running water for 15 minutes. Remove contact lenses if possible. Get immediate medical attention.
In Case of Skin Contact	Flush with cool water. If irritation occurs, get medical attention.
If Ingested	Rinse mouth with water. Do not induce vomiting. Obtain medical attention. Never give anything by mouth to an unconscious person.
If Inhaled	Move person to fresh air. If breathing difficulty persists, consult a physician.
Notes to Physician	Symptoms may be delayed.
General advice	Seek medical attention if feeling unwell. Show the SDS to the physician in
	attendance.
	5. Fire-fighting Measures
Flammable properties	Not flammable
Extinguishing media	Use materials designed for source of fire. Treat as an alkaline material.
Protection of firefighters	Firefighters should wear protective clothing including self contained breathing apparatus.
Hazardous combustion products	May include and not limited to oxides of carbon, and nitrogen, and sulfur.
Unusual Fire, Explosion hazards	Containers may melt or rupture from heat of fire. May form combustible mixtures with air when heated
	6. Accidental Release Measures
Personal precautions	Keep unnecessary personal away. Do not touch or walk through spilled material. Do not touch damaged containers or spilled containers unless wearing protective

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Clothing.



Medical Equipment Washing & Decontamination Systems

MATIONAL PURITY LLC	NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022
Methods for containment	Stop leak if you can do so without risk. Prevent entry into waterways, sewers.
Methods for cleaning up	Before attempting clean up, refer to hazard data given above. Small spills may be mopped up and rinsed. Large spills may be absorbed with non reactive absorbent and placed in suitable, covered, labeled containers. Rinse area with water. Never return spill to original container for reuse.
Environmental precautions	Keep out of waterways. Dispose of contents/containers in accordance with local, state, and federal regulations.
	7 Handling and Stonege
	7. Handling and Storage
Precautions for Safe Handling	Use good industrial hygiene practices when handling this material. Avoid contact with skin and eyes. Avoid inhalation of mists or vapors. Wash contaminated clothing before reuse.
Conditions for Safe Storage	Keep container closed when not in use. Keep out of reach of children. Store in cool, well ventilated, dry place, locked up.

8. Exposure Controls and Personal Protection

Exposure Limits			
Ingredients	CAS#	OSHA PEL	ACGIH TLV
Potassium hydroxide	1310-58-3	Not available	2mg/m ³ TLV
Sodium silicate	1344-09-8	Not available	Not available
Sodium gluconate	527-07-1	Not available	5 mg/m ³ TLV
Engineering controls	Local exhaust ventilation	on recommended.	
Personal protective equipment		the transformation of the second	
Eve/Face protection	Wear safety glasses with	th side shields if splash co	nditions exist.
v	Have eye wash water a	nd shower facilities availa	ble in work area.
Hand protection	Wear safety gloves.		
Skin and body	As required by employ	er code.	
Respiratory protection	Use a NIOSH approved	1 respirator when exposure	e guidelines are exceeded.
General hygiene considerations	Handle in accordance y	with good industrial hygies	ne practices. Do not eat or drink
General aggregation	when using product. W	ash hands well before bre	aks and immediately after
	handling the product.		

9. Physical and Chemical Properties

Information on basic physical and c	hemical properties		
Appearance/form	Clear liquid		
Color	Amber		
Odor	Odorless		
Odor threshold	Not established		
pH	14 (concentrate)		
Melting/freezing point	Not established		
Initial Boiling point	≈212° F. (100° C.)		
Flash point	None		
Evaporation rate	Not established		
Flammability	Not flammable		
Upper/lower flammability or	Not applicable		
Explosive limits			
Vapor pressure	Not established		
Vapor density	Not established		
Specific gravity/density	1.344		
Vapor density	Not established		
Solubility in water	Complete		
VOC	< 1.0%		
% Volatile	Approx. 77%		
Other Safety Information			
Other Sarety and Internet			



Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

10. Stability and Reactivity

No data available Stable under normal storage conditions. None known.

Do not mix with other chemicals. Keep away from sources of heat. Strong acids, alkalais, strong oxidizing agents. Contact with metals like Aluminum, tin, and zinc liberates hydrogen gas. Can react vigorously with halogens.

May include but not limited to oxides of carbon, and nitrogen. Will not occur.

11. Toxicological Information

Not available Not available

LD50

Not available 1500-3200 mg/kg (Oral-rats) > 2000 mg/kg (Oral-rat)

Will cause severe eye damage.
Will cause severe skin burns.
Harmful if swallowed. May cause corrosive damage to mouth, throat and stomach.
May cause irritation of nose and throat.
No data available.
Prolonged exposure to skin may cause drying, defatting and irritation.
Does not contain ingredients considered carcinogenic by NTP, IARC, or OSHA.
No data available.

No data available. No data available.

12. Ecological Information

Ecological effects for this product have not been analyzed. However, if spilled this product and any contaminated soil may be toxic to aquatic life and have long lasting effects.

No data available. The high pH of this product is acutely harmful to aquatic life. No data available LC50 Daphnia magna: 246 mg/l 96 hours LC50 Fish (Gambusia affnis): 2320 mg/l 96 hours LC50 Fish: > 1000 mg/l 96 hour (predicted) LC50 Daphnia magna: > 1000 mg/l 96 hour (Predicted) No data available. No data available.

Chemical Stability Hazardous reactions

Reactivity

Ingredients

Ingredients

Eye Skin

Sensitization

Carcinogenicity Mutagenicity

Teratogenicity

Ingestion Inhalation

Conditions to avoid Incompatible materials

Hazardous decomposition products Hazardous polymerization

Potassium hydroxide

Potassium hydroxide

Chronic effects of short and long

Sodium silicate Sodium gluconate

Sodium silicate Sodium gluconate

Effects of acute exposure

Term exposure

Reproductive effects

Eco-toxicity

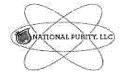
Environmental effects Aquatic toxicity Potassium hydroxide Sodium silicate

Sodium gluconate

Persistence and Degradability Bioaccumulation/accumulation Partition coefficient Mobility in environmental media Chemical fate information Other adverse effects



Medical Equipment Washing & Decontamination Systems



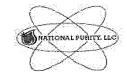
NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

	13. Disposal Considerati	10115	
Waste codes	Not Available		
Disposal instructions	Dispose in accordance with local, sta		
Wastes from residues/unused product	Containerize. Rinse area with water.	Keep out of storm sewer/waterways.	
Contaminated packaging	Dispose in accordance with all appli	Dispose in accordance with all applicable regulations.	
	14. Transport Informat	ion	
Basic shipping requirements:			
Proper shipping name	Corrosive liquid, n.o.s. (Contains po UN1760, PG II	tassium hydroxide, sodium silicate), 8,	
Hazard class	Corrosive liquid, 8		
UN number	UN1760		
Packing group	PG II		
Special provisions	Not applicable		
	15. Regulatory Informat	tion	
U.S federal regulations	This product has been classified in accordance with the Occupational Safety and Health Administration hazard criteria and the SDS contains all of the information required by OSHA. HCS 2012		
TSCA	All ingredients are listed on the Toxic Substances Control Act or are exempt from listing.		
Cercla SuperFund 40CFR117.302 Potassium hydroxide	This product contains a material with a Reportable Quantity (RQ) RQ= 25,000 Lbs.		
SARA Title III Section 311&312 SARA Title III Section 313	Immediate (Acute) Health Hazard Product does not contain substances on the list of Toxic Chemicals per 40CFR372:		
States Right to Know	Reportable chemicals: Potassium hydroxide,		
California Proposition 65	This product does not contain chemicals known to the state of California to cause cancer.		
Inventory Status			
Countries	Inventory Name	On Inventory (Yes/No)*	
	CIL	Yes	
U.S.	DSL	Yes	

• A "Yes" indicates that all of the components of this product comply with the inventory requirements administered by the governing country(s) listed.



Medical Equipment Washing & Decontamination Systems



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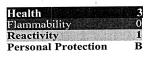
16. Other Information

HMIS RATING HMIS Legend

Severe	4
Serious	3
Moderate	2
Slight	1
Minimal	0

Disclaimer

Issue date Supersedes date Reason for update Expiration date



To the best of our knowledge, the information included herein is accurate. However, neither the above named supplier nor any of its subsidiaries assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of the suitability of any material is the responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

March 5, 2015 Previous issues Conform to GHS OSHA HCS 2012 March 5, 2018

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AQ-260 Rinse Solution Safety Data Sheets

Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

i

SAFETY DATA SHEET

1. Product and Company Identification

Product Name Product Number Product Type Product Use Manufacturer/Supplier AQ-260 AQUAPHASE RINSE AGENT P153 Mixture Commercial dishwashing additive for preventing spots on dinnerware. National Purity, LLC. 6840 Shingle Creek Parkway, Suite #23 Brooklyn Center, MN 55430

Company Contact Emergency Telephone Number 612-672-0022 1-800-255-3924

2. Hazards Identification

GHS Classification in accordance with 29 CFR 1910 OSHA HCS

Acute toxicity, Oral (Category 5) H303, Eye damage/irritation, (Category 2B) H320 Skin corrosion/irritation (Category 3) H316 Acute aquatic toxicity, (Category 2) H401

GHS Label elements, including precautionary statements

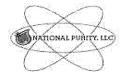
Pictogram	None required
Signal word	Warning
Hazard Statements	
H303	May be harmful if swallowed .
H320	Causes eye irritation.
H316	May cause mild skin irritation
H401	Toxic to aquatic life.
Precautionary Statements	
Prevention	
P264	Wash and rinse hands thoroughly. Avoid hand contact with eyes while washing
	hands.
P273	Avoid release to the environment.
Response	
P312	IF SWALLOWED, call a POISON CENTER/doctor if feeling unwell.
P332+P313	If skin irritation occurs, get medical attention.
P305+P351+P337+P313	IF IN EYES, rinse cautiously for several minutes. Remove contact lenses if present. Continue rinsing. If eye irritation persists, Get medical advice and attention.
Storage/Disposal	
P501	Dispose of contents/container in accordance with local/regional/federal regulations.

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Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

3. Composition/Information on Ingredients

The criteria for listing components in this section are: Ingredients that meet the criteria for carcinogenic, toxic to reproduction, or specific target organ toxicity and components otherwise considered hazardous according to OSHA which exceed the cut off limits for SDS specified by the criteria for mixtures are listed . Non hazardous components are not listed. This is not a composition disclosure. Exact percentages are considered proprietary and a trade secret. Hazardous Components **CAS# Classification %**

Hazardous Components	CAS#
Alcohols, C8-C10, ethoxylated propoxylated	68603-25-8
Sodium alkylnaphthalene sulfonate	Proprietary

CAS#	Classification
68603-25-8	H303, H320
Proprietary	H303, H316, H

nd a trade secret. 20-40% H320, H401 1-5%

4. First Aid Measures

Description of First Aid Procedures	
General Advise	Consult a physician. Show this SDS to the doctor.
In Case of Eye Contact	Flush with cool running water for 15 minutes. Remove contact lenses if present.
	If irritation occurs, get medical attention.
In Case of Skin Contact	Flush with cool water. If irritation occurs, get medical attention.
If Ingested	Rinse mouth with water. Do not induce vomiting. Obtain medical attention if
	feeling unwell.
If Inhaled	Move person to fresh air. If breathing difficulty occurs, consult a physician.
Notes to Physician	Symptoms may be delayed.
General advice	Seek medical attention if feeling unwell. Show the SDS to the physician in attendance.
	5. Fire-fighting Measures
Flammable properties	Not flammable below boiling points
Extinguishing media	Water spray or fog, carbon dioxide, foam or dry chemicals.
Protection of firefighters	Firefighters should wear protective clothing including self contained breathing
	apparatus .
Hazardous combustion products	May include and not limited to oxides of carbon.
Unusual Fire, Explosion hazards	Evacuate the area promptly. Cool containers exposed to heat. Containers may me
	or rupture from heat of fire.
	6. Accidental Release Measures
Personal precautions	Keep unnecessary personal away. Do not touch or walk through spilled material.
	Avoid contact with skin, eyes and clothing.
Methods for containment	Stop leak if you can do so without risk. Prevent entry into waterways, sewers.
	Eliminate all ignition sources (no smoking, sparks, or flames) in area.
Methods for cleaning up	Before attempting clean up, refer to hazard data given above.
	Small spills, may be absorbed with non reactive absorbent and placed in suitable
	container for disposal.
	Large spills, dike area to prevent from spreading. Absorb with non reactive
	absorbent and place in suitable covered and labeled container. Dince area with
	absorbent and place in suitable, covered, and labeled container. Rinse area with
Environmental proceptions	water. Never return spill to original container.
Environmental precautions	
Environmental precautions	water. Never return spill to original container. Avoid spills. Keep out of waterways.
-	water. Never return spill to original container. Avoid spills. Keep out of waterways. 7. Handling and Storage
-	water. Never return spill to original container. Avoid spills. Keep out of waterways. 7. Handling and Storage Use good industrial hygiene practices when handling this material. Use in well
-	 water. Never return spill to original container. Avoid spills. Keep out of waterways. 7. Handling and Storage Use good industrial hygiene practices when handling this material. Use in well ventilated area. Do not breath vapors or spray. Avoid prolonged or repeated
Precautions for Safe Handling	 water. Never return spill to original container. Avoid spills. Keep out of waterways. 7. Handling and Storage Use good industrial hygiene practices when handling this material. Use in well ventilated area. Do not breath vapors or spray. Avoid prolonged or repeated contact with skin. Avoid release to the environment.
Precautions for Safe Handling	 water. Never return spill to original container. Avoid spills. Keep out of waterways. 7. Handling and Storage Use good industrial hygiene practices when handling this material. Use in well ventilated area. Do not breath vapors or spray. Avoid prolonged or repeated
Environmental precautions Precautions for Safe Handling Conditions for Safe Storage 2015	 water. Never return spill to original container. Avoid spills. Keep out of waterways. 7. Handling and Storage Use good industrial hygiene practices when handling this material. Use in well ventilated area. Do not breath vapors or spray. Avoid prolonged or repeated contact with skin. Avoid release to the environment. Keep container closed when not in use. Store at temperatures below 120° F. (50°



Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

8. Exposure Controls and Personal Protection

Exposure Limits Ingredients Alcohols, C8-C10, ethoxylated p Sodiuim alkylnapthalene sulfona		CAS# 68603-25-8 Proprietary	OSHA PEL Not available Not available	ACGIH TLV Not available Not available
Engineering controls	General venti	lation normally add	equate.	
Personal protective equipment Eye/Face protection	shields when	splash conditions e		ear safety glasses with side
Hand protection	None usually	required.		

Generally not required.

Generally not required.

Hand protection Skin and body Respiratory protection General hygiene considerations

9. Physical and Chemical Properties

Handle in accordance with good industrial hygiene practices.

Information on basic physical and c	chemical properties
Appearance/form	Clear liquid
Color	Blue
Odor	Mild odor
Odor threshold	Not established
pH	3.0-3.2 (Concentrate)
Melting/freezing point	Not established
Initial Boiling point	Not established
Flash point	> 200° F. (93° C.)
Evaporation rate	< 1 (butyl acetate = 1)
Flammability	Not flammable
Upper/lower flammability or	Not applicable
Explosive limits	
Vapor pressure	Not established
Vapor density	Not established
Specific gravity/density	1.045
Solubility in water	Complete
VOC	< 1%
% Volatile	Approx. 77%
Other Safety Information	

10. Stability and Reactivity

Reactivity Chemical Stability Hazardous reactions Conditions to avoid Incompatible materials Hazardous decomposition products Hazardous polymerization

Not reactive under normal use and storage. Stable under normal storage conditions. None known. Do not mix with other chemicals. Strong acids, strong oxidizing agents. May include but not limited to oxides of carbon. Will not occur.

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Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

11. Toxicological Information

Ingredients

Alcohols, C8-C10, ethoxylated propoxylated Sodium alkynapthalene sulfonate

LC50 Not available Not available

Ingredients
Alcohols, C8-C10, ethoxylated propoxylated
Sodium alkylnapthalene sulfonate

Mobility in environmental media:

Chemical fate information:

Other adverse effects:

LD50 Not available Not available

Effects of Acute Exposure-				
Eye	Causes eye irritation.			
Skin	May cause mild skin irritation.			
Ingestion	May be harmful if swallowed. May cause irritation of gastrointestinal tract.			
Inhalation	No data available			
Sensitization	Not known to be a sensitizer.			
Chronic effects of short and long	Prolonged exposure to skin may cause drying, defatting and irritation.			
Term exposure				
Carcinogenicity	Intentionally added ingredients are not considered carcinogenic by NTP, IARC			
	or OSHA. Product may contain trace amounts (< 0.0003%) of ethylene oxide			
	(CAS#75-21-8) a suspected human carcinogen and (<0.0006%) of propylene			
	oxide (CAS#75-56-9) which is anticipated to be a human carcinogen.			
Mutagenicity:	No data available.			
Reproductive effects:	No data available.			
Teratogenicity:	No data available.			
	12. Ecological Information			
Eco-toxicity	Ecological effects for this product have not been analyzed. However, if spilled this			
	products ingredients are harmful to aquatic life.			
Environmental effects:	No data available.			
Aquatic toxicity:	Although no data is available, the ingredients of this products are expected to be			
	moderately toxic to aquatic life.			
Persistence and Degradability:	No data available.			
Bioaccumulation/accumulation:	No data available.			
Partition coefficient:	No data available.			

13. Disposal Considerations

	13. Disposal Considerations	
Waste codes	Not Available	
Disposal instructions	Dispose in accordance with local, state, and federal regulations.	
Wastes from residues/unused product	Containerize. Rinse area with water. Keep out of storm sewer/waterways.	
Contaminated packaging	Dispose in accordance with all applicable regulations.	
	14. Transport Information	
Basic shipping requirements:	Not DOT regulated	

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No data available. No data available.

No data available.



Medical Equipment Washing & Decontamination Systems

MATICNAL PURITE LLC			NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022	
	15. Regulatory 1	Information		
U.S federal regulations	This product has been classified in accordance with the Occupational Safety and Health Administration hazard criteria and the SDS contains all of the information required by OSHA. HCS 2012.			
TSCA	All ingredients are listed on the Toxic Substances Control Act or are exempt from listing.			
SARA Title III Section 311&312 SARA Title III Section 313	Immediate (Acute) Health Hazard. This product does not contain any chemical components with known CAS#'s that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.			
California Proposition 65	This product does contain chemicals known to the sate of California to cause cancer. Product may contain trace amounts (< 0.0003%) of ethylene oxide (CAS#75-21-8) a suspected human carcinogen and (<0.0006%) of propylene oxide (CAS#75-56-9) which is anticipated to be a human carcinogen.			
States Right To Know Components	Reportable chemicals: None known.			
Inventory Status				
Countries	Inventory Name		On Inventory (Yes/No)*	
U.S.	CIL		Yes	
Canada	DSL		Yes	

• A "Yes" indicates that all of the components of this product comply with the inventory requirements administered by the governing country(s) listed.

16. Other Information

HMIS RATING HMIS Legend	
Severe4Serious3Moderate2Slight1Minimal0	Health1Flammability0Reactivity0Personal Protection0
Disclaimer	To the best of our knowledge, the information included herein is accurate. However, neither the above named supplier nor any of its subsidiaries assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of the suitability of any material is the responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.
Issue date Supersedes date Reason for update Expiration date	March 5, 2015 Previous issues Conform to GHS OSHA HCS 2012 March 5, 2018
3/5/2015	Page 5 of 5



Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

SAFETY DATA SHEET

1. Product and Company Identification

Product Name Product Number Product Type Product Use Manufacturer/Supplier

Company Contact Emergency Telephone Number **AQUAPHASE AQ-280 RUST INHIBITOR** P082 Mixture Underbody rust inhibitor for vehicles. National Purity, LLC. 6840 Shingle Creek Parkway, Suite #23 Brooklyn Center, MN 55430

612-672-0022 1-800-255-3924

2. Hazards Identification

GHS Classification in accordance with 29 CFR 1910 OSHA HCS Flammable liquid, (Category 3) H226 Acute toxicity, Oral (Category 5) H303 Skin corrosion/irritation, (Category 1) H314, Serious eye damage/eye irritation, (Category 1) H318 Specific organ toxicity (Category 1), H370

GHS Label elements, including precautionary statements

Pictogram



Signal word

Danger

H226	Flammable liquid and vapor.
H303	May be harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H370	Risk of serious damage to the lungs by inhalation.
Precautionary Statements	
Prevention	
P210	Keep away from heat, hot surfaces, sparks, open flames, ignition sources. No smoking.
P233	Keep container tightly closed.
P243	Take action to prevent static discharges.
P261	Avoid breathing mists, vapors, or spray.
P264	Wash hands and exposed skin thoroughly after handling.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P270	Do not eat, drink or smoke when using this product.
P271	Use only outdoors or in a well ventilated area.
Response	
P370+P378	In case of fire, use procedures appropriate for the primary source of fire.
P303+361+P353+P363	IF ON SKIN, immediately take off all contaminated clothing. Rinse skin with water or shower if appropriate. Wash contaminated clothing before reuse.

6/1/2015

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Medical Fournment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

> 20-30% 1-10%

1-10%

P301++P330+P331 P305+P351+P338

P310 P304+P340 P310 P308+P311 **Storage/Disposal** P403+P233+P235 P405 P501

6/1

IF SWALLOWED: Rinse mouth. DO NOT INDUCE VOMITING. IF IN EYES, rinse cautiously for several minutes. Remove contact lenses if present. Continue rinsing. Immediately call a POISON CENTER/doctor. IF INHALED: remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. If exposed or concerned about inhalation, call a POISON CENTER/doctor. Store in a well ventilated place. Keep cool. Keep container tightly closed. Store locked up. Dispose of contents/container in accordance with local, state and federal regulations.

H302, H314, H370

H227, H316, H320

H225, H319, H336

3. Composition/Information on Ingredients

The criteria for listing components in this section are: Ingredients that meet the criteria for carcinogenic, toxic to
reproduction, or specific target organ toxicity and components otherwise considered hazardous according to OSHA which
exceed the cut off limits for SDS specified by the criteria for mixtures are listed . Non hazardous components are not
listed. This is not a composition disclosure. Exact percentages are considered proprietary and a trade secret.Hazardous ComponentsCAS#Classification%

Hazardous Components 1-Propanamine, 3-(isodecyloxy)-,acetate Ethylene glycol monobutyl ether Isopropyl alcohol CAS# 28701-67-9 111-76-2 67-63-0

	4. First Aid Measures		
Description of First Aid Procedures			
General Advise	Consult a physician. Show this SDS to the doctor.		
In Case of Eye Contact	Flush with cool running water for 15 minutes. Remove contact lenses if possible. Get immediate medical attention.		
In Case of Skin Contact	Flush with cool water. If irritation occurs, get medical attention.		
If Ingested	Rinse mouth. Do not induce vomiting. Obtain immediate medical		
	attention. Never give anything by mouth to an unconscious person.		
If Inhaled	Move person to fresh air. If breathing difficulty persists, consult a physician.		
Notes to Physician	Symptoms may be delayed.		
General advice	Seek medical attention if feeling unwell. Show the SDS to the physician in attendance.		
	5. Fire-fighting Measures		
Flammable properties	Flammable.		
Extinguishing media	Carbon dioxide, dry chemical, dry sand or limestone powder.		
Protection of firefighters	Firefighters should wear protective clothing including self contained breathing apparatus.		
Hazardous combustion products	May include and not limited to oxides of carbon. Ammonia gas may be liberated at high temperatures. May generate toxic nitrogen oxide gases. Burning produces noxious and toxic fumes. Downwind personnel should be evacuated.		
Unusual Fire, Explosion hazards	Containers may melt or rupture from heat of fire.		
Further information	Do not allow run off from fire fighting to enter drains or water ways. Fire residue and contaminated fire extinguishing water must be disposed of in accordance with local regulations.		
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Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

	6. Accidental Release Measures
Personal precautions	Keep unnecessary personal away. Do not touch or walk through spilled material. Do not touch damaged containers or spilled containers unless wearing protective Clothing.
Methods for containment	Prevent entry into waterways, sewers.
Methods for cleaning up	Before attempting clean up, refer to hazard data given above. Small spills may be mopped up placed in a container for disposal.
	Large spills: dike with suitable material and prevent discharge into waterways. Spill may be absorbed with non reactive material and placed in a suitable container for disposal. Residues can be rinsed with water and palce in suitable container for disposal. Dispose of contents/containers in accordance with local, state, and federal regulations.
	7. Handling and Storage
Precautions for Safe Handling	Use good industrial hygiene practices when handling this material. Wash contaminated clothing before reuse.
Conditions for Safe Storage	Keep container closed when not in use. Keep away from heat or sources of

Conditions for Safe Storage

8. Exposure Controls and Personal Protection

ignition.. Store in cool dry place.

Exposure Limits		CAS#	OSHA PEL	ACGIH TLV
Ingredients 1-Propanamine, 3-(isodecyloxy)-,acetate Ethylene glycol monobutyl ether		28701-67-9 111-76-2	Not available	Not available Not available
			Not available	
Isopropyl alcohol		67-63-0	400 ppm TWA, 980 mg/m ³ PEL	Not available
Engineering controls		e exhaust ventila ire limits.	tion adequate to ensure concentration	s are kept below
ersonal protective equipment				
Eye/Face protection Wear goggles or safety glasses with side shields if splash conditions exit			nditions exist.	
Hand protection	Wear r	ubber or neopren	e safety gloves.	
Skin and body	As req	uired by employe	er code.	
Respiratory protection	Use a NIOSH approved respirator when exposure guidelines are exceeded.			
				De net est en delate
wh			ith good industrial hygiene practices. ash hands well before breaks and imn	

9. Physical and Chemical Properties

T. C. (!]]]]]]]]]]]]]]]]]]	- l	
Information on basic physical and		
Appearance/form	Clear liquid	
Color	Amber	
Odor	Solvent/alcohol	
Odor threshold	Not established	
pН	6.2-6.6 (concentrate)	
Melting/freezing point	Not established	
Initial Boiling point	>212° F. (100° C.)	
Flash point	130° F. (54° C.) Estimated.	
Evaporation rate	Not established	
Flammability	Flammable liquid and vapors	
Upper/lower flammability or	Not established	
Explosive limits	Not established	
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NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430

(612) 672-0022

Medical Equipment Washing & Decontamination Systems



Vapor pressure Vapor density Specific gravity/density Vapor density Solubility in water VOC % Volatile Other Safety Information Not established Not established 0.87-0.88 Not established Complete < 20.0% ≈ 75%

10. Stability and Reactivity

Stable under normal storage conditions.

Reactivity Chemical Stability Hazardous reactions Conditions to avoid Incompatible materials Hazardous decomposition products

Hazardous polymerization

Do not mix with other chemicals. Strong acids, strong oxidizing agents and amines. May include but not limited to oxides of carbon, phosphorous, and nitrogen. Nitric acid and ammonia. Will not occur.

11. Toxicological Information

Ingredients	LC50		
1-Propanamine, 3-(isodecyloxy)-,a	acetate Not available.		
Ethylene glycol monobutyl ether	Not available.		
Isopropyl alcohol	16000 ppm (inhalation rat- 8 hours)		
Ingredients	LD50		
1-Propanamine, 3-(isodecyloxy)-,	acetate 1,200 mg/kg (Oral-rat)		
Ethylene glycol monobutyl ether	Not available.		
Isopropyl alcohol	5,045 mg/kg (Oral-rat), 12,800 mg/kg (Dermal-rabbit)		
Effects of acute exposure			
Eye	Will cause serious eye damage.		
Skin	Will cause severe skin burns.		
Ingestion	May be harmful if swallowed. May cause irritation to mouth, throat and stomach.		
Inhalation	Risk of serious damage to the lungs.		
Sensitization	Not known.		
Chronic effects of short and long	Prolonged exposure to skin may cause drying, defatting and irritation.		
Term exposure			
Carcinogenicity	Does not contain ingredients considered carcinogenic by NTP, IARC, or OSHA.		
Mutagenicity	No data available.		
Reproductive effects	No data available.		
Teratogenicity	No data available.		
	12. Ecological Information		
Eco-toxicity	Ecological effects for this product have not been analyzed.		
Aquatic toxicity			
1-Propanamine, 3-(isodecyloxy)-,	No data available		
acetate			
Ethylene glycol monbutyl ether	No data available.		
Isopropyl alcohol	LC50 Fathead minnow: 9,640 mg/l 24 hours EC50 Daphnia magna (water flea) 5,102 mg/l 24 hours EC50 Algae : > 1000 mg/l 24 hours		

Aqua Phase, A Division Mid-State Stainless Inc. • 330 W. Benson Ave. • PO Box 228 • Grantsburg, WI 54840 • USA 800-208-9274 • 715-463-5851 • FAX: 715-463-5853 • Email: aquaphase@medwashers.com • WEB: www.aqua-phase.com

activity



Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

Environmental effects Persistence and Degradability Bioaccumulation/accumulation Partition coefficient Mobility in environmental media Chemical fate information Other adverse effects No data available. No data available.

Waste codes	Not Available			
Disposal instructions	Dispose in accordance with local, state, and federal regulations.			
Wastes from residues/unused product	Containerize. Rinse area with water. Keep out of storm sewer/waterways.			
Contaminated packaging	Dispose in accordance with all applicable regulations.			
	14. Transport Information			
Basic shipping requirements:				
Proper shipping name	Flammable liquid, corrosive, n.o.s.(contains isopropyl alcohol, ethylene glyco monobutyl ether, 1-Propanamine, 3-[isodecyloxy]-, acetate), 3, UN2924, PG I			
Hazard class	3			
UN number	UN2924			
Packing group	PG II			
Packaging exceptions Special provisions	None			
	15. Regulatory Information			
U.S federal regulations	This product has been classified in accordance with the Occupational Safety a Health Administration hazard criteria and the SDS contains all of the information required by OSHA. HCS 2012			
TSCA	All ingredients are listed on the Toxic Substances Control Act.			
Cercla SuperFund 40CFR117.302	This product does contain a material with a Reportable Quantity (RQ): Ethylene glycol monobutyl ether $RQ = 5000$ Lbs.			
SARA Title III Section 311&312	Immediate (Acute) Health Hazard:			
	1-Propanamine, 3-(isodecyloxy)-,acetate CAS#28701-67-9 Ethylene glycol monobutyl ether CAS#111-76-2 Isopropyl alcohol CAS#67-63-0			
SARA Title III Section 313	Product does contain substances on the list of Toxic Chemicals per 40CFR372 Ethylene glycol monobutyl ether CAS#111-76-2 Isopropyl alcohol CAS#67-63-0			
CA Proposition 65	This product does contain chemicals known to the State of California to cause cancer, or reproductive effects: Trace amounts of Nickel.			
States Right to Know	Reportable chemicals: Isopropyl alcohol			

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Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

Inventory Status Countries U.S. Canada

Inventory Name CIL DSL

Health Flammability Reactivity

Personal Protection

On Inventory (Yes/No)* Yes Yes

• A "Yes" indicates that all of the components of this product comply with the inventory requirements administered by the governing country(s) listed.

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16. Other Information

HMIS RATING HMIS Legend

Severe	4
Serious	3
Moderate	2
Slight	1
Minimal	0

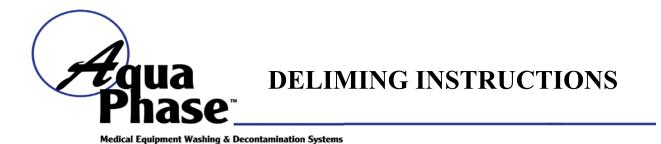
Disclaimer

To the best of our knowledge, the information included herein is accurate. However, neither the above named supplier nor any of its subsidiaries assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of the suitability of any material is the responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Issue date Supersedes date Reason for update Expiration date June 1, 2015 Previous issues Conform to GHS OSHA HCS 2012 June 1, 2018

6/1/2015

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WARNING: WEAR PERSONAL PROTECTIVE GEAR/ CLOTHING WHEN WORKING WITH ANY CHEMICALS.

Consult the Material Safety Data Sheets & your company's Hazardous Substance Policy before handling any chemicals.

Read all instructions before proceeding. The following detailed instructions are for "De-liming" your Aqua Phase Washer if it becomes necessary.

Call the factory with any questions regarding these instructions.

For your convenience, order AQ-725 De-liming Solution directly from Aqua Phase by calling 800-208-9274.

As with any cleaning operation using water, it is recommended that soft water be used.

Hard water contains a relatively high level of lime, calcium, and iron. Hard water will affect cleaning performance the same as it does your home laundry. After an extended period, the inside stainless steel walls of Aqua Phase may accumulate a white deposit.

If the build-up is extensive, we recommend the use of the **AQ-725 De-liming Solution**. A deliming solution purchased from a local hardware store such as "CLR" will help, but not as effective as the industrial grade Aqua Phase AQ-725 De-liming Solution.

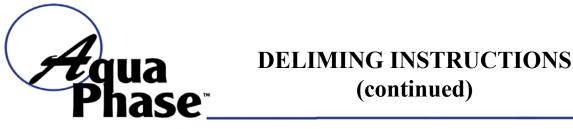
We have specifically formulated the AQ-725 De-liming Solution to be used weekly, or as needed, to keep your Aqua Phase free from mineral build-up. The easy, ready-to-use quart bottles are pre-measured for the proper dilution rate for a single application. Packaged 12 quarts per case, a routine schedule for deliming your Aqua Phase can be easily maintained.

DANGER: Causes eye and skin burns. Harmful if swallowed. Contains Hyroxyacetic and Phosphoric Acids.

FIRST AID: In case of eye contact, immediately flush with running water for at least 15 minutes and obtain medical aid. For skin contact, flush with running water. If swallowed, do not induce vomiting. Drink large amounts of water and call physician immediately.

MIX ONLY WITH WATER - DO NOT USE ON ALUMINUM FOR INSUSTRIAL USE ONLY KEEP OUT OF THE REACH OF CHILDREN.

Continued on next page

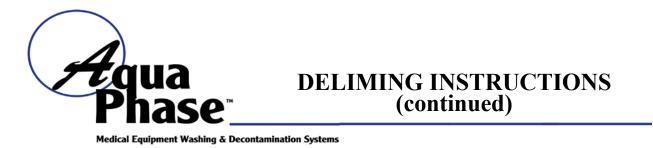


Medical Equipment Washing & Decontamination Systems

DO NOT CLIMB INTO THE WASH CHAMBER

- 1. Carefully read and follow the notices and instruction labels of the de-liming solution you will be using.
- 2. Drain Aqua Phase.
- 3. Remove the Rinse and Detergent hoses from the cleaning solution bottles inside the Mechanical Cabinet at the rear of the machine.
- 4. Set the 'RUN/DRAIN' switch to "RUN".
- 5. Set the mode switch to "CLEAN".
- 6. Set the wash cycle time to "7 minutes" or the longest time cycle available.
- 7. Press the "START" button and allow Aqua Phase to fill.
- 8. As soon as Aqua Phase starts to spray water, press the "STOP" button.
 - At this point, the Aqua Phase water reservoir will be full. The Aqua Phase reservoir holds 5.5 gallons of water.
- 9. Open the front door and pour the proper amount of deliming solution directly into the water that is in the reservoir of the machine.
 - **BE CERTAIN** to add the proper amount of deliming solution according to the dilution rate recommended by the manufacturer of the deliming solution concentrate you are using (the *Aqua Phase* reservoir holds 5.5 gallons of water).
- 10. Close the front door and press the "START" button.
 - Allow Aqua Phase to run for no longer than 4 minutes.
 - Press the "**STOP**" button.
- 11. Wait approximately 5 minutes.
 - Set the wash cycle time to "7 minutes" or to the longest time cycle available.
 - Press the "START" button, and allow *Aqua Phase* to run a complete cycle.

Continued on next page



- 12. Press the "START" button and allow Aqua Phase to run another complete cycle.
- 13. Examine and clean the Reservoir Filter Screens.
 - Repeat steps 10 13 until the filter(s) collect minimal debris.
 - You may select "3 minutes" or the shortest time cycle available when repeating Steps 10-13.
- 14. Examine and clean the reservoir filter located inside the wash chamber reservoir.
- 15. Drain Aqua Phase.
- 16. Disconnect Aqua Phase from power source.
- 17. Shut-off the water supply to Aqua Phase.

Other Items:

Aqua Phase may not stop draining during Step 11 above.

The deliming solution will normally create foam inside the Wash Chamber. The foam may affect certain sensors that control the filling and draining of water.

In Step 11 above, if Aqua Phase does **not** stop draining after a few minutes, perform the following:

- a) Press the "STOP" button and wait a few minutes until the foam dissipates.
- b) Press the "START" button and allow Aqua Phase to do a complete cycle.
- c) Repeat the preceding Steps a) and b) until Aqua Phase starts draining normally.
- d) Return to Step 11 above.

CHECK FOR DEBRIS IN THE SPRAY NOZZLES

If your unit does not have the reservoir filter screens seated properly in their place at all times, you can expect most of the spray nozzles to become clogged during the deliming of your machine. After you have completed the deliming processes above, check the spray nozzles to make certain they are not clogged.



AQ-725 De-Liming Solution Safety Data Sheets

Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

SAFETY DATA SHEET

1. Product and Company Identification

AQ-725 AQUAPHASE DE-LIMING SOLUTION

Product Name Product Number Product Type Product Use Manufacturer/Supplier

Company Contact Emergency Telephone Number

515 Mixture Descaling of mineral deposits on hard surfaces National Purity, LLC. 6840 Shingle Creek Parkway, Suite #23 Brooklyn Center, MN 55430

612-672-0022 1-800-255-3924

2. Hazards Identification

GHS Classification in accordance with 29 CFR 1910 OSHA HCS Acute toxicity, Oral (Category 1) H300, Acute toxicity, Inhalation (Category 4) H332 Skin corrosion/irritation, (Category 1) H314 Eye irritation, (Category 1) H318 Specific target organ toxicity (Category 1) H370 Chronic aquatic toxicity, (Category 1) H410

GHS Label elements, including precautionary statements Pictogram

Danger

Signal word

5/9/201

Hazard Statem	ents		
H300		Fatal if swallowed. May cause corrosive damage to mou	th, throat, or stomach.
H314		Causes severe skin burns and eye damage. Corrosive to blindness	the eyes leading to
H332		Harmful if inhaled.	
H370		Inhalation can cause irritation or corrosion to upper resp nose, mouth, and throat. Ingestion can cause corrosive b stomach.	
H410		Very toxic to aquatic life with long lasting effects.	
Precautionary S	Statements		
Prevention			
P280		Wear protective gloves/protective clothing/eye protectio	n/face protection.
P264		Wash hands thoroughly after handling.	*
P270		Do not eat, drink or smoke when using this product.	
P260		Do not breath fumes, mists, vapors or spray.	
P284		In case of inadequate ventilation, use NIOSH approved i	respirator.
P273		Avoid release to the environment.	*
Response			
P303+P361+P35	53+P363	IF ON SKIN (or hair), immediately take of all contamin skin with copious amounts of water. Shower if facilities Wash all contaminated clothing before reuse.	
P310	-	Immediately call a POISON CENTER/doctor and seek r	nedical attention -
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AQ-725 De-Liming Solution Safety Data Sheets

Medical Equipment Washing & Decontamination Systems

MATIONAL PUPITY LLC	NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022
P301+P312+P330	IF SWALLOWED, immediately call a POISON CENTER/doctor. DO NOT
	INDUCE VOMITING. Rinse mouth with water.
P305+P351+P337+P310	IF IN EYES, rinse cautiously for several minutes. Remove contact lenses if
	present. Continue rinsing. Immediately call a POISON CENTER/doctor and get
•	medical attention.
P304+P340+P312	IF INHALED: remove person to fresh air and keep comfortable for breathing.
	Call a POISON CENTER/doctor if feeling unwell.
P308+P311+P321	If exposed or concerned, call a POISON CENTER/doctor. See supplemental
· · · · · · · · · · · · · · · · · · ·	First Aid instructions in section 4.
Storage/Disposal	
P405	Store locked up.
P501	Dispose of contents/container in accordance with local/regional/federal regulations.

.3. Composition/Information on Ingredients

The criteria for listing components in this section are: Ingredients that meet the criteria for carcinogenic, toxic to reproduction, or specific target organ toxicity and components otherwise considered hazardous according to OSHA which exceed the cut off limits for SDS specified by the criteria for mixtures are listed. Non hazardous components are not listed. This is not a composition disclosure. Exact percentages are considered proprietary and a trade secret.

Hazardous Components	CAS#	Classification	%
Phosphoric acid	7664-38-2	H300, H314, H318, H410	30-40%
Hydroxyacetic acid	79-14-1	H302, H314, H332	0-3%

4. First Aid Measures

Description of First Aid Procedures			
General Advise	Consult a physician. Show this SDS to the doctor. Flush with cool running water for 15 minutes. Remove contact lenses if present. Get immediate medical attention. Wash with soap and water and rinse thoroughly with cool running water. Remove contaminated clothing. Get immediate medical attention. Rinse mouth with water. Do not induce vomiting. Obtain immediate medical attention. Never give anything by mouth to an unconscious person.		
In Case of Eye Contact			
In Case of Skin Contact			
If Ingested			
If Inhaled	Move person to fresh air. Consult a physician if feeling unwell.		
Notes to Physician	Symptoms may be delayed.		
General advice	Seek medical attention if feeling unwell. Show the SDS to the physician in		
	attendance.		
	5. Fire-fighting Measures		
Flammable properties	Not flammable.		
Extinguishing media	Use dry chemical, foam, carbon dioxide or water fog.		
Protection of firefighters	Firefighters should wear protective clothing including self contained breathing apparatus.		
Hazardous combustion products	May include and not limited to oxides of phosphorus, and carbon.		
Unusual Fire, Explosion hazards	Containers may melt or rupture from heat of fire. May form combustible mixture with air when heated.		
3	6. Accidental Release Measures		
Personal precautions	Keep unnecessary personal away. Do not touch or walk through spilled material		
	Do not touch damaged containers or spilled containers unless wearing protective		
	clothing.		
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AQ-725 De-Liming Solution Safety Data Sheets

Medical Equipment Washing & Decontamination Systems

\sim				
MATIONAL PUBITY, LLC				NATIONAL PURITY, LLC.
				GLE CREED PKWY, STE 23 KLYN CENTER, MN 55430
				(612) 672-0022
Methods for containment		n do so without risk. Preve		
Methods for cleaning up		clean up, refer to hazard da		
		area to prevent from spread		
		r lime. Absorb with non rea		
		and labeled container. Rins	e area with wa	tter. Never return spill
	to original contain			
Environmental precautions	Avoid spills. Keep	out of waterways.		
	7 The aller			
		g and Storage		
Precautions for Safe Handling		al hygiene practices when h		
	with eyes, skin and	l clothing. Wash contamina	ated clothing t	before reuse.
Conditions for Safe Storage	Koon container ale	osed when not in use. Store	in anot wall w	antilated area Keep
Conditions for Safe Storage	away from heat. S		in coor wen v	entilated area. Reep
	away nom neat. 5	tore locked up.		
8. Expo	sure Controls	and Personal Prot	tection	
Exposure Limits				
Ingredients	CAS#	OSHA PEL		ACGIH TLV
Phosphoric acid	7664-38-2	Not available		Not available
Hydroxyacetic acid	79-14-1	Not available		Not available
Engineering controls		tilation is recommended. Ve	entilation syst	em should be designed
	according to appro	ved engineering standards.		
Personal protective equipment				
Eye/Face protection		ety goggles or full face shie		onditions exist.
'n		wash water available. Show		
Hand protection	Wear impermeable	e gloves to prevent contact	with skin.	
Skin and body		protective clothing including		
	where splashing is	is possible. Have quick dre	ench/shower fa	acilities in work area.
Respiratory protection	Use a NIOSH app	roved respirator when expos	sure guideline	s are exceeded.
General hygiene considerations		nce with good industrial hy		
• •				
	when using produc	t. Wash hands well before	breaks and mi	mediately after
	handling the produ		bleaks and mi	mediately after

9. Physical and Chemical Properties

	0	A	
Information on basic physical and c	chemical properties		
Appearance/form	Clear liquid		
Color	Colorless		
Odor	Odorless		
Odor threshold	Not established		
pH	1.7 (1% solution)		
Melting/freezing point	Not established		
Initial Boiling point	>212° F. (100° C.)		
Flash point	Not established		
Evaporation rate	Not established		
Flammability	Not flammable		
Upper/lower flammability or	Not applicable		
Explosive limits	Not applicable		
Vapor pressure	Not established		-
Vapor density	Not established		
Specific gravity/density	Not established		
Solubility in water	Complete		
2015	Page 3 of 6		



AQ-725 De-Liming Solution Safety Data Sheets

Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

VOC % Volatile Other Safety Information < 0.1% Approx. 60%

10. Stability and Reactivity

Chemical StabilityStable under normal conditions of storage, handling and use.Hazardous reactionsKeep separate from organic materials. Avoid contact with alkaline materials and
metals.Conditions to avoidHigh temperatures. Do not mix with other chemicals.Incompatible materialsStrong alkalis, strong oxidizing agents, and reactive metals, such as aluminum,
copper, brass,, bronze and mild steel.Hazardous decomposition productsMay include but not limited to oxides of carbon, phosphorous and phosphine
from thermal decomposition. Hydrogen gas from reaction with metals.Hazardous polymerizationWill not occur.

11. Toxicological Information

Ingredients Phosphoric a

Reactivity

Phosphoric acid Hydroxyacetic acid

Ingredients

Phosphoric acid Hydroxyacetic acid

Eye Skin Ingestion Inhalation Sensitization Chronic effects of short and long Term exposure Carcinogenicity Mutagenicity Reproductive effects Teratogenicity LD50

7.7 mg/L

 $1.689 \text{ mg/m}^3 P_2O_5$

1,530 mg/kg (Oral-rat), > 1,260-3,160 mg/kg (Dermal-rabbit) 4240 mg/kg (oral-rat)

Causes severe eye damage. Corrosive to eyes leading to blindness May cause severe skin burns. Fatal if swallowed. May cause corrosive damage to mouth, throat and stomach. Fatal if inhaled. Can cause pulmonary edema and chemical pneumonitis. No data available. Prolonged exposure to skin may cause drying, defatting and irritation and aggravate existing skin problems Does not contain ingredients considered carcinogenic by NTP, IARC, or OSHA. No data available No data available No data available.

12. Ecological Information

Ecological effects for this product have not been analyzed. However, if spilled this **Eco-toxicity** products ingredients are toxic to aquatic life and may have long lasting effects. Phosphoric acid EPA Ecological Toxicity rating: High. Phosphoric acid dissolves some soil materials (carbonates), **Environmental effects** Aquatic toxicity Phosphoric acid Dangerous to aquatic plants at high concentrations. Persistence and Degradability Under anaerobic conditions, microorganisms may degrade phosphoric acid to phosphine. **Bioaccumulation/accumulation** Inorganic phosphates have the potential to increase the growth of algae, whose Phosphoric acid eventual death will reduce the available oxygen for aquatic life. 5/9/2015 Page 4 of 6



AQ-725 De-Liming Solution Safety Data Sheets

Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

Partition coefficient Mobility in environmental media Chemical fate information Other adverse effects

Not Available Not Available Not Available Not Available

13. Disposal Considerations

Waste codes **Disposal instructions** Wastes from residues/unused product **Contaminated packaging**

Basic shipping requirements: Proper shipping name:

Hazard class

UN number

Packing group

Special provisions Packaging exceptions

Not Available Dispose in accordance with local, state, and federal regulations. Containerize. Rinse area with water. Keep out of storm sewer/waterways.

Dispose of container in accordance with federal, state, and local requirements.

14. Transport Information

Corrosive liquids, acidic, inorganic, n.o.s. (contains phosphoric acid) 8 3264 \mathbf{III}

49CFR173.154 limited quantities

15. Regulatory Information

U.S federal regulations	This product has been classified in accordance with the Health Administration hazard criteria and the SDS control information required by OSHA. HCS 2012	
TSCA	All ingredients are listed on the Toxic Substances Co	ontrol Act.
CERCLA Super Fund 40CFR117.30 Phosphoric acid	2 Product contains a material with a Reportable Quant $RQ = 5000$ Lbs.	ity (RQ)
SARA Title III Section 311&312	Immediate (Acute) Health Hazard Phosphoric acid	
SARA Title III Section 313	No ingredients are subject to Section 313 Reporting Sulfuric acid which may be present at levels < 2% is	1
States Right to Know	Reportable chemicals: Sulfuric acid which may be present at trace amounts	is reportable.
Warning	This product contains a chemical known to the state birth defects or reproductive effects: Sulfuric acid present at $< 2\%$.	of California to cause cancer,
Inventory Status		
Countries	Inventory Name	On Inventory (Yes/No)*
U.S.	CIL	Yes
Canada	DSL	Yes
• A "Yes" indicates that all of the co	omponents of this product comply with the inventory re-	equirements administered by

the governing country(s) listed.

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AQ-725 De-Liming Solution Safety Data Sheets

Medical Equipment Washing & Decontamination Systems



NATIONAL PURITY, LLC. 6840 SHINGLE CREED PKWY, STE 23 BROOKLYN CENTER, MN 55430 (612) 672-0022

16. Other Information

HMIS RATING HMIS Legend

Severe	4
Serious	3
Moderate	2
Slight	1
Minimal	0
Minimal	0

Disclaimer

Issue date Supersedes date Reason for update Expiration date

Health	3
Flammability	0
Reactivity	0
Personal Protection	В

To the best of our knowledge, the information included herein is accurate. However, neither the above named supplier nor any of its subsidiaries assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of the suitability of any material is the responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

May 9, 2015 Previous issues Conform to GHS OSHA HCS 2012 May 9, 2018

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HDQ 1202 Neutral Disinfectant Safety Data Sheets

Medical Equipment Washing & Decontamination Systems



Safety Data Sheet Spartan Chemical Company, Inc.

Revision Date: 28-Apr-2015

1	PRODUCT AND COMPANY IDENTIFICATION
<u>Product Identifier</u> Product Name: Product Number: Recommended Use: Uses Advised Against:	HDQ NEUTRAL 1202 Disinfectant For Industrial and Institutional Use Only
Manufacturer/Supplier:	Spartan Chemical Company, Inc. 1110 Spartan Drive Maumee, Ohio 43537 USA 800-537-8990 (Business hours) www.spartanchemical.com
24 Hour Emergency Phone Numbe Medical Emergency/Information Transportation/Spill/Leak:	rs: n: 888-314-6171 CHEMTREC 800-424-9300
2. HAZARDS IDENTIFICATIO	Ν
GHS Classification Acute Toxicity - Oral: Skin Corrosion/Irritation: Serious Eye Damage/Eye Irritation:	Category 4 Category 1 Sub-category B Category 1
<u>GHS Label Elements</u> Signal Word: Symbols:	Danger
Hazard Statements:	Harmful if swallowed.
Precautionary Statements: Prevention:	Causes severe skin burns and serious eye damage. Wash hands and any exposed skin thoroughly after handling. Do not eat, drink or smoke when using this product Do not breathe mist, vapors or spray. Wear protective gloves. Wear eye / face protection. Wear protective clothing.
Response: -Eyes	IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
-Skin	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water
-Inhalation:	or shower. Wash contaminated clothing before reuse. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
-Ingestion: -Specific Treatment:	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. See Safety Data Sheet Section 4: "FIRST AID MEASURES" for additional information.
Storage: Disposal:	Store locked up. Dispose of contents and container in accordance with local, state and federal regulations.

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HDQ 1202 Neutral Disinfectant Safety Data Sheets

Medical Equipment Washing & Decontamination Systems

1202 - HDQ NEUTRAL

Revision Date: 28-Apr-2015

Hazards Not Otherwise Classified: Not Applicable

Other Information:

Corrosive.

Inhalation of vapors or mist may cause respiratory irritation.

· Keep out of reach of children.

• NOTE TO PHYSICIAN: Probable mucosal damage may contraindicate the use of gastric lavage.

0.32918% of the mixture consists of ingredient(s) of unknown toxicity.

Chemical Name	CAS No	Weight-%
water	7732-18-5	60-100
didecyldimethylammonium chloride	7173-51-5	3-7
alkyl dimethyl benzyl ammonium chloride	68424-85-1	1-5
ethanol	64-17-5	1-5
tetrasodium ethylenediaminetetraacetate	64-02-8	1-5
alcohol ethoxylate	68439-46-3	1-5

3 COMPOSITION/INFORMATION ON INGREDIENTS

Specific chemical identity and/or exact percentage of composition has been withheld as a trade secret.

4. FIRST AID MEASURES		
-Eye Contact:	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN.	
-Skin Contact:	Take off immediately all contaminated clothing and shoes. Rinse with water or shower for at least 15 minutes. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN. Wash contaminated clothing before reuse.	
-Inhalation:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN.	
-Ingestion:	Rinse mouth. Do NOT induce vomiting. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN. Never give anything by mouth to an unconscious person.	
Note to Physicians:	NOTE TO PHYSICIAN: Probable mucosal damage may contraindicate the use of gastric lavage.	

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:	Product does not support combustion, Use extinguishing agent suitable for type of surrounding fire
Specific Hazards Arising from the Chemical:	Dried product is capable of burning. Combustion products are toxic.
Hazardous Combustion Products:	May include Carbon monoxide Carbon dioxide and other toxic gases or vapors.
Protective Equipment and Precautions for Firefighters:	Wear MSHA/NIOSH approved self-contained breathing apparatus (SCBA) and full protective gear. Cool fire-exposed containers with water spray.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions: Environmental Precautions: Methods for Clean-Up: Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Do not rinse spill onto the ground, into storm sewers or bodies of water. Prevent further leakage or spillage if safe to do so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

7. HANDLING AND STORAGE

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HDQ 1202 Neutral Disinfectant **Safety Data Sheets**

Medical Equipment Washing & Decontamination Systems

1202 - HDQ NEUTRAL

Storage Conditions:

Revision Date: 28-Apr-2015

Advice on Safe Handling:

Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling.

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Keep from freezing.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Occupational Exposure Limits:

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH	
ethanol 64-17-5	STEL: 1000 ppm	TWA: 1000 ppm TWA: 1900 mg/m ³ (vacated) TWA: 1000 ppm (vacated) TWA: 1900 mg/m ³	IDLH: 3300 ppm TWA: 1000 ppm TWA: 1900 mg/m ³	
Engineering Controls:	Provide good general ventilation	on. t, fumes, gas, vapors or mists w	which owned a workers to	
	chemicals above the occupation engineering controls should be	onal exposure limits, local exhai e considered.	ust ventilation or other	
	product is handled.	facilities should be readily acce	essible in areas where the	
Personal Protective Equipment				
Eye/Face Protection:	Wear splash goggles.			
Skin and Body Protection:	Wear rubber or other chemical	-resistant gloves.		
Respiratory Protection:	Not required with expected use.			
	If occupational exposure limits	are exceeded or respiratory irri ator suitable for the use-conditi	itation occurs, use of a ons and chemicals in Section	
General Hygiene Considerations:	Wash hands and any exposed See 29 CFR 1910.132-138 for			

9. PHYSICAL AND CHEMICAL PROPERTIES		
Appearance/Physical State:	Liquid	
Color:	Red	
Odor:	Mild Citrus fragrance	
pH:	7.2-8.2	
Melting Point / Freezing Point:	No information available.	
Boiling Point / Boiling Range:	100 °C / 212 °F	
Flash Point:	> 100 °C / > 212 °F	
Evaporation Rate:	< 1 (Butyl acetate = 1)	
Flammability (solid, gas)	No information available.	
Upper Flammability Limit:	No information available.	
Lower Flammability Limit:	No information available.	
Vapor Pressure:	No information available.	
Vapor Density:	No information available.	
Specific Gravity:	1.00	
Solubility(ies):	Soluble in water	
Partition Coefficient:	No information available.	
Autoignition Temperature:	No information available.	
Decomposition Temperature:	No information available.	
Viscosity:	No information available.	

10. STABILITY AND REACTIVITY

Reactivity: **Chemical Stability:** Conditions to Avoid:

This material is considered to be non-reactive under normal conditions of use. Stable under normal conditions. Possibility of Hazardous Reactions: Not expected to occur with normal handling and storage. Extremes of temperature and direct sunlight.



1202 - HDQ NEUTRAL

HDQ 1202 Neutral Disinfectant Safety Data Sheets

Medical Equipment Washing & Decontamination Systems

Revision Date: 28-Apr-2015

Incompatible Materials: Hazardous Decomposition Products:	Strong oxidizing agents. Strong acids. May include carbon monoxide, carbon dioxide (CO2) and other toxic gases or vapors.	
	11. TOXICOLOGICAL INFORMATION	
Likely Routes of Exposure:	Eyes, Skin, Ingestion, Inhalation.	
Symptoms of Exposure: -Eye Contact:	Pain, redness, swelling of the conjunctiva and tissue damage. Eye contact may cause permanent damage.	
-Skin Contact: -Inhalation:	Pain, redness, blistering and possible chemical burn. Nasal discomfort and coughing. Irritation or damage to the mucus membranes of the	
-Ingestion:	Damage or chemical burns to mouth, throat and stomach. Pain, nausea, vomiting and diarrhea.	
Immediate, Delayed, Chronic E Product Information:	ffects Data not available or insufficient for classification.	
Chronic Toxicity:	May cause adverse effects on the bone marrow and blood-forming system. May cause adverse liver effects. Contains a known or suspected reproductive toxin.	
Target Organ Effects:	Blood. Central nervous systemEyes. Liver. Reproductive System. Respiratory SystemSkin.	
Numerical Measures of Toxicit The following acute toxicity estim	y lates (ATE) are calculated based on the GHS document.	
ATEmix (oral): ATEmix (dermal):	1016 mg/kg 7198 mg/kg	

ATEINIX (Oral).	1010 113
ATEmix (dermal):	7198 mg/kg
ATEmix (inhalation-dust/mist):	5.9 mg/l

Component Acute Toxicity Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
water	> 90 mL/kg (Rat)	Not Available	Not Available
7732-18-5	= 84 mg/kg (Rat)	Not Available	Not Available
didecyldimethylammonium chloride 7173-51-5	= 84 mg/kg (Rat)	Not Available	
alkyl dimethyl benzyl ammonium chloride 68424-85-1	= 426 mg/kg (Rat)	Not Available	Not Available
ethanol 64-17-5	= 7060 mg/kg (Rat)	Not Available	= 124.7 mg/L (Rat)4 h
tetrasodium ethylenediaminetetraacetate 64-02-8	= 10 g/kg (Rat)	Not Available	Not Available
alcohol ethoxylate 68439-46-3	= 1378 mg/kg (Rat)	> 2 g/kg (Rabbit)	Not Available

Carcinogenicity: No components present at 0.1% or greater are listed as to being carcinogens by ACGIH, IARC, NTP or OSHA.

12. ECOLOGICAL INFORMATION

Chemical Name	Algae/Aquatic Plants	Fish	Toxicity to Microorganisms	Crustacea
ethanol 64-17-5	Not Available	12.0 - 16.0: 96 h Oncorhynchus mykiss mL/L LC50 static 100: 96 h Pimephales promelas mg/L LC50 static 13400 - 15100: 96 h Pimephales promelas mg/L LC50 flow-through	Not Available	9268 - 14221: 48 h Daphnia magna mg/L LC50 10800: 24 h Daphnia magna mg/L EC50 2: 48 h Daphnia magna mg/L EC50 Static
tetrasodium ethylenediaminetetraacetate 64-02-8	1.01: 72 h Desmodesmus subspicatus mg/L EC50	41: 96 h Lepomis macrochirus mg/L LC50 static 59.8: 96 h Pimephales promelas mg/L LC50 static	Not Available	610: 24 h Daphnia magna mg/L EC50

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HDQ Neutral Disinfectant Safety Data Sheets

Medical Equipment Washing & Decontamination Systems

1202 - HDQ NEUTRAL

Revision Date: 28-Apr-2015

Persistence and Degradability: Bioaccumulation:	No information available. No information available.	
Other Adverse Effects:	No information available.	
	13. DISPOSAL CONSIDERATIONS	
Disposal of Wastes: Contaminated Packaging:	Dispose of in accordance with federal, state and local regulations. Dispose of in accordance with federal, state and local regulations.	
	14 TRANSPORT INFORMATION	

TRANSPORT INFORMATION

	<u>DOT:</u> UN/ID No:	UN1903
	Proper Shipping Name:	Disinfectants, liquid corrosive, n.o.s., (contains didecyl dimethyl ammonium chloride, n-alkyl dimethyl benzyl ammonium chloride)
	Hazard Class:	8
	Packing Group:	🖬 👘 👘 👘 status status substatus status 🖬 🛶 status substatus s
	Special Provisions:	Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Check with a trained hazardous materials transportation expert for information specific to your situation.
· · ·	- 12 - 12 - 12 - 12 - 12 - 12 - 12 - 12	

15. REGULATORY INFORMATION

TSCA Status: (Toxic Substance Control Act Section 8(b) Inventory)

All chemical substances in this product are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

SARA 313

This product does not contain listed substances above the "de minimus" level

SARA 311/312 Hazard Categories

Acute Health Hazard:	Yes
Chronic Health Hazard:	No
Fire Hazard:	No
Sudden release of pressure hazard:	No
Reactive Hazard:	No

California Proposition 65

This product contains the following Proposition 65 chemicals	
Chemical Name	California Proposition 65
ethanol - 64-17-5	Carcinogen
	Developmental
acetaldehyde - 75-07-0	Carcinogen

WARNING: This product contains a chemical known to the State of California to cause cancer. WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

EPA Pesticide Registration Number: 10324-155-5741

EPA Statement:

This chemical is a pesticide product registered by the Environmental Protection Agency and is subject to certain labeling requirements under federal pesticide law. These requirements differ from the classification criteria and hazard information required for safety data sheets, and for workplace labels of non-pesticide chemicals. Following is the hazard information as required on the pesticide label:

EPA Pesticide Label:

Danger. Keep out of reach of children. Corrosive. Causes irreversible eye damage and skin burns. Harmful if swallowed, inhaled or absorbed through the skin. Avoid breathing spray mist. Do not get in eyes, on skin, or on clothing. Wear goggles or face shield, rubber gloves and protective tolothing when handling. Wash thoroughly with soap and water after handling and before eating, drinking, chewing gum, using tobacco or using the toilet. Remove contaminated clothing and wash clothing before reuse.

16. OTHER INFORMATION	



HDQ Neutral Disinfectant Safety Data Sheets

Medical Equipment Washing & Decontamination Systems

1202 - HDQ NEUTRAL

Revision Date: 28-Apr-2015

NFPA	Health Hazards: 3	Flammability: 0	Instability: 0
HMIS	Health Hazards: 3	Flammability: 0	Physical Hazards: 0
Revision Date:	28-Apr-201	5	

No information available.

Special: N/A

Revision Date: Reasons for Revision:

<u>Disclaimer:</u> The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet



Medical Equipment Washing & Decontamination Systems

Spartan

Safety Data Sheet Spartan Chemical Company, Inc.

Revision Date: 28-Apr-2015

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier Product Name: Product Number: Recommended Use: Uses Advised Against:

Manufacturer/Supplier:

PD-128 1016 Disinfectant For Industrial and Institutional Use Only

Spartan Chemical Company, Inc. 1110 Spartan Drive Maumee, Ohio 43537 USA 800-537-8990 (Business hours) www.spartanchemical.com

24 Hour Emergency Phone Numbers: Medical Emergency/Information: 888-314-6171 Transportation/Spill/Leak: CHEMTREC 800-424-9300

2. HAZARDS IDENTIFICATION

GHS Classification

 Acute toxicity - Inhalation (Dusts/Mists) Category 4

 Skin Corrosion/Irritation:
 Category 1

 Serious Eye Damage/Eye Irritation:
 Category 1

GHS Label Elements Signal Word:

Symbols:



Harmful if inhaled.

Store locked up.

Hazard Statements:

Precautionary Statements: Prevention:

Response: -Eyes

-Skin

-Inhalation:

-Ingestion: -Specific Treatment:

Storage: Disposal: Wear protective gloves. Wear eye / face protection. Wear protective clothing.
IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Dispose of contents and container in accordance with local, state and federal regulations.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Causes severe skin burns and serious eye damage.

Wash hands and any exposed skin thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Do not breathe mist, vapors or spray.

See Safety Data Sheet Section 4: "FIRST AID MEASURES" for additional information.

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Medical Equipment Washing & Decontamination Systems

1016 - PD-128

Revision Date: 28-Apr-2015

Hazards Not Otherwise Classified: Not Applicable

Other Information:

- Corrosive.
- Harmful if swallowed
- Keep out of reach of children.

0.27369% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
water	7732-18-5	60-100
o-benzyl-p-chlorophenol	120-32-1	1-5
o-phenylphenol	90-43-7	1-5
ethylene glycol	107-21-1	1-5
sodium hydroxide	1310-73-2	1-5
sodium lauryl sulfate	151-21-3	1-5
isopropanol	67-63-0	1-5

Specific chemical identity and/or exact percentage of composition has been withheld as a trade secret.

	4. FIRST AID MEASURES
-Eye Contact:	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN.
-Skin Contact:	Take off immediately all contaminated clothing and shoes. Rinse with water or shower for at least 15 minutes. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN. Wash contaminated clothing before reuse.
-Inhalation:	Remove victim to fresh air and keep at rest in a position comfortable for breathing. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN.
-Ingestion:	Rinse mouth. Do NOT induce vomiting. IMMEDIATELY CALL A POISON CENTER OR PHYSICIAN. Never give anything by mouth to an unconscious person.
Note to Physicians:	NOTE TO PHYSICIAN: Probable mucosal damage may contraindicate the use of gastric lavage. Measures against circulatory shock, respiratory depression and convulsion may be needed.
	5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:	Product does not support combustion, Use extinguishing agent suitable for type of surrounding fire
Specific Hazards Arising from the Chemical:	Dried product is capable of burning. Combustion products are toxic.
Hazardous Combustion Products:	May include Carbon monoxide Carbon dioxide and other toxic gases or vapors.
Protective Equipment and Precautions for Firefighters:	Wear MSHA/NIOSH approved self-contained breathing apparatus (SCBA) and full protective gear. Cool fire-exposed containers with water spray.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions: Environmental Precautions: Methods for Clean-Up: Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Do not rinse spill onto the ground, into storm sewers or bodies of water. Prevent further leakage or spillage if safe to do so. Contain and collect spillage with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see Section 13).

7. HANDLING AND STORAGE

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Medical Equipment Washing & Decontamination Systems

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Revision Date: 28-Apr-2015

Advice on Safe Handling:

Handle in accordance with good industrial hygiene and safety practice. Wash thoroughly after handling.

Storage Conditions:

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Keep from freezing.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH
ethylene glycol 107-21-1	Ceiling: 100 mg/m ³ aerosol only	(vacated) Ceiling: 50 ppm (vacated) Ceiling: 125 mg/m ³	
sodium hydroxide 1310-73-2	Ceiling: 2 mg/m ³	TWA: 2 mg/m ³ (vacated) Ceiling: 2 mg/m ³	IDLH: 10 mg/m ³ Ceiling: 2 mg/m ³
isopropanol 67-63-0	STEL: 400 ppm TWA: 200 ppm	TWA: 400 ppm TWA: 980 mg/m ³ (vacated) TWA: 400 ppm (vacated) TWA: 980 mg/m ³ (vacated) STEL: 500 ppm (vacated) STEL: 1225 mg/m ³	IDLH: 2000 ppm TWA: 400 ppm TWA: 980 mg/m ³ STEL: 500 ppm STEL: 1225 mg/m ³
ingineering Controls:	Provide good general ventilatio If work practices generate dust chemicals above the occupatio engineering controls should be Eye wash stations and shower product is handled.	fumes, gas, vapors or mists v nal exposure limits, local exha considered.	ust ventilation or other

Personal Protective Equipment	
Eye/Face Protection:	Wear splash goggles.
Skin and Body Protection:	Wear rubber or other chemical-resistant gloves. (such as barrier laminate or butyl rubber, nitrile rubber, neoprene rubber, polyvinyl chloride, or viton with thickness of \geq 14 mils). Applicators and other handlers must wear coveralls over long-sleeved shirt and long pants, socks and chemical-resistant footwear.
Respiratory Protection:	Not required with expected use.
	If occupational exposure limits are exceeded or respiratory irritation occurs, use of a
	NIOSH/MSHA approved respirator suitable for the use-conditions and chemicals in Section
	3 should be considered.
General Hygiene Considerations:	Wash hands and any exposed skin thoroughly after handling. See 29 CFR 1910.132-138 for further guidance.

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PD 128 Disinfectant Safety Data Sheets

Medical Equipment Washing & Decontamination Systems

Revision Date: 28-Apr-2015

9. PHYSIC	CAL AND CHEMICAL PROPERTIES
Appearance/Physical State:	Liquid
Color:	Amber
Odor:	Pleasant Floral fragrance
pH:	12.0-13.5
Melting Point / Freezing Point:	No information available.
Boiling Point / Boiling Range:	100 °C / 212 °F
Flash Point:	> 100 °C / > 212 °F ASTM D56
Evaporation Rate:	< 1 (Butyl acetate = 1)
Flammability (solid, gas)	No information available.
Upper Flammability Limit:	No information available.
Lower Flammability Limit:	No information available.
Vapor Pressure:	No information available.
Vapor Density:	No information available.
Specific Gravity:	1.05
Solubility(ies):	Soluble in water
Partition Coefficient:	No information available.
Autoignition Temperature:	No information available.
Decomposition Temperature:	No information available.
Viscosity:	No information available.

10. STABILITY AND REACTIVITY

Reactivity:	This material is considered to be non-reactive under normal conditions of use.
Chemical Stability:	Stable under normal conditions.
Possibility of Hazardous Reactions:	Not expected to occur with normal handling and storage.
Conditions to Avoid:	Extremes of temperature and direct sunlight.
Incompatible Materials:	Strong oxidizing agents. Strong acids.
Hazardous Decomposition	May include carbon monoxide, carbon dioxide (CO2) and other toxic gases or vapors.
Products:	

11. TOXICOLOGICAL INFORMATION

Likely Routes of Exposure:	Eyes, Skin, Ingestion, Inha	lation.			
Symptoms of Exposure: -Eye Contact:	Pain, redness, swelling of the conjunctiva and tissue damage. Eye contact may cause permanent damage.				
-Skin Contact:	Pain, redness, blistering ar	d possible chemical burn.			
-Inhalation:	Nasal discomfort and coug respiratory tract.	Nasal discomfort and coughing. Irritation or damage to the mucus membranes of the			
-Ingestion:	Pain, nausea, vomiting and diarrhea. Damage or chemical burns to mouth, throat and stomach.				
Immediate, Delayed, Chronic Eff	ects				
Product Information:	Data not available or insuff	Data not available or insufficient for classification.			
Target Organ Effects: Numerical Measures of Toxicity	Central nervous systemE	iyes. Respiratory SystemSkin.			
The following acute toxicity estima	tes (ATE) are calculated based	on the GHS document.			
ATEmix (oral):	4163 mg/kg				
ATEmix (dermal):	12291 mg/kg				
ATEmix (inhalation-dust/mist):	4.7 mg/l				
Component Acute Toxicity Infor	mation				
Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50		
water	> 90 mL/kg (Rat)	Not Available	Not Available		

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
water 7732-18-5	> 90 mL/kg (Rat)	Not Available	Not Available

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PD 128 Disinfectant Safety Data Sheets

Medical Equipment Washing & Decontamination Systems

Revision Date: 28-Apr-2015

o-phenylphenol	= 1049 mg/kg (Rat)	> 2000 mg/kg (Rat)	> 0.949 mg/L (Rat)1 h
90-43-7 ethylene glycol 107-21-1	= 4000 mg/kg (Rat)	= 9530 µL/kg (Rabbit)	Not Available
sodium hydroxide 1310-73-2	Not Available	= 1350 mg/kg (Rabbit)	Not Available
sodium lauryl sulfate 151-21-3	= 1288 mg/kg (Rat)	= 580 mg/kg (Rabbit)	> 3900 mg/m³ (Rat)1 h
isopropanol 67-63-0	= 4396 mg/kg (Rat)	= 12800 mg/kg (Rat)= 12870 mg/kg (Rabbit)	= 72.6 mg/L (Rat)4 h

Carcinogenicity: No components present at 0.1% or greater are listed as to being carcinogens by ACGIH, IARC, NTP or OSHA.

12. ECOLOGICAL INFORMATION

Chemical Name	Algae/Aquatic Plants	Fish	Toxicity to Microorganisms	Crustacea
o-phenylphenol 90-43-7	0.85: 72 h Desmodesmus subspicatus mg/L EC50	3.4: 96 h Pimephales promelas mg/L LC50 flow-through 2.74: 96 h Lepomis macrochirus mg/L LC50 2.75: 96 h Oncorhynchus mykiss mg/L LC50 5.8: 96 h Poecilia reticulata mg/L LC50 static	Not Available	1 - 2.5: 48 h Daphnia magna mg/L EC50 Static
ethylene glycol 107-21-1	6500 - 13000: 96 h Pseudokirchneriella subcapitata mg/L EC50	41000: 96 h Oncorhynchus mykiss mg/L LC50 14 - 18: 96 h Oncorhynchus mykiss mL/L LC50 static 27540: 96 h Lepomis macrochirus mg/L LC50 static 40761: 96 h Oncorhynchus mykiss mg/L LC50 static 40000 - 60000: 96 h Pimephales promelas mg/L LC50 static 16000: 96 h Poecilia reticulata mg/L LC50 static	Not Available	46300: 48 h Daphnia magna mg/L EC50
sodium hydroxide 1310-73-2	Not Available	45.4: 96 h Oncorhynchus mykiss mg/L LC50 static	Not Available	Not Available

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sodium lauryl sulfate	53: 72 h Desmodesmus	8 - 12.5: 96 h Pimephales	Not Available	1.8: 48 h Daphnia magna
151-21-3	subspicatus mg/L EC50 30 -	promelas mg/L LC50 static		mg/L EC50
	100: 96 h Desmodesmus	15 - 18.9: 96 h Pimephales		Ing/L EC50
	subspicatus mg/L EC50 117	promelas mg/L LC50 static		· · · · · · · · · · · · · · · · · · ·
	96 h Pseudokirchneriella	22.1 - 22.8: 96 h Pimephales		그 가슴을 생활할 것 같아요.
	subcapitata mg/L EC50 3.59	promelas mg/L LC50 static		승규는 감독 가슴 가슴 것이 없다.
	- 15.6: 96 h	4.3 - 8.5: 96 h		성상 영상 방송 가슴 가슴 있다.
	Pseudokirchneriella	Oncorhynchus mykiss mg/L		한 그들을 못 못한 같아요.
	subcapitata mg/L EC50	LC50 static 4.62: 96 h		물건 가지 않는 것이 같이 봐.
	static	Oncorhynchus mykiss mg/L		그는 것 같은 것이 가격을 받았다.
		LC50 flow-through 4.2: 96 h		이 이 것 같아요. 여러 집 것
		Oncorhynchus mykiss mg/L		
		LC50 7.97: 96 h		
		Brachydanio rerio mg/L		
		LC50 flow-through 9.9 -		
		20.1: 96 h Brachydanio rerio		
		mg/L LC50 semi-static 4.06 -		
		5.75: 96 h Lepomis		
		macrochirus mg/L LC50		
		static 4.2 - 4.8: 96 h Lepomis	· · · ·	
		macrochirus mg/L LC50	1 a	
the second se	·	flow-through 4.5: 96 h		
		Lepomis macrochirus mg/L		
		LC50 5.8 - 7.5: 96 h		
		Pimephales promelas mg/L		
		LC50 static 10.2 - 22.5: 96 h		
		Pimephales promelas mg/L		
		LC50 semi-static 6.2 - 9.6:		
		96 h Pimephales promelas	1	
		mg/L LC50 13.5 - 18.3: 96 h		
		Poecilia reticulata mg/L		
		LC50 semi-static 10.8 - 16.6:		
		96 h Poecilia reticulata mg/L		
		LC50 static 1.31: 96 h		
		Cyprinus carpio mg/L LC50		
		semi-static		
isopropanol	1000: 96 h Desmodesmus	9640: 96 h Pimephales	Not Available	13299: 48 h Daphnia magn
67-63-0	subspicatus mg/L EC50	promelas mg/L LC50		mg/L EC50
	1000: 72 h Desmodesmus	flow-through 11130: 96 h		mg/L LOSU
	subspicatus mg/L EC50	Pimephales promelas mg/L		
		LC50 static 1400000: 96 h		1
		Lepomis macrochirus µg/L		
-		LC50		· · · · · · · · · · · · · · · · · · ·

Persistence and Degradability: Bioaccumulation: No information available. No information available.

No information available.

Other Adverse Effects:

13. DISPOSAL CONSIDERATIONS

Disposal of Wastes: Contaminated Packaging:

Dispose of in accordance with federal, state and local regulations. Dispose of in accordance with federal, state and local regulations.

14. TRANSPORT INFORMATION

DOT: UN/ID No: Proper Shipping Name: Hazard Class: Packing Group: Special Provisions:

UN1760 Corrosive liquids, n.o.s., (contains sodium hydroxide) 8 II Shipping descriptions may vary based on mode of transport

Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Check with a trained hazardous materials transportation expert for information specific to your situation.

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15. REGULATORY INFORMATION

TSCA Status: (Toxic Substance Control Act Section 8(b) Inventory)

All chemical substances in this product are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

SARA 313

This product contains the following listed substances: **o-phenylphenol** CAS No 90-43-7 **ethylene glycol** CAS No 107-21-1 **isopropanol** CAS No 67-63-0 only if manufactured by the strong acid process, no supplier notification

SARA 311/312 Hazard Categories

AILA STITSTE Hazard Outegones	
Acute Health Hazard:	Yes
Chronic Health Hazard:	No
Fire Hazard:	No
Sudden release of pressure hazard:	No
Reactive Hazard:	No

California Proposition 65

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65
o-phenylphenol - 90-43-7	Carcinogen
sulfuric acid - 7664-93-9	Carcinogen
formaldehyde - 50-00-0	Carcinogen
methanol - 67-56-1	Developmental

WARNING: This product contains a chemical known to the State of California to cause cancer.

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

EPA Pesticide Registration Number: 39967-89-5741

EPA Statement:

This chemical is a pesticide product registered by the Environmental Protection Agency and is subject to certain labeling requirements under federal pesticide law. These requirements differ from the classification criteria and hazard information required for safety data sheets, and for workplace labels of non-pesticide chemicals. Following is the hazard information as required on the pesticide label:

EPA Pesticide Label:

Danger. Corrosive. Causes irreversible eye damage or skin burns. Harmful if swallowed or absorbed through skin. Do not get in eyes, on skin or clothing. Avoid breathing spray mist.

16. OTHER INFORMATION					
NFPA HMIS	Health Hazards: 3 Health Hazards: 3	Flammability: 1 Flammability: 1	Instability: 0 Physical Hazards: 0	Special: N/A	

Revision Date: Reasons for Revision: 28-Apr-2015 No information available.

Disclaimer:

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

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